

# Social Responsibility and Business Principles

**OCV Control Valves** designs, manufactures and sells hydraulically operated, diaphragmactuated, automatic control valves. OCV control valves are installed in facilities across the globe, anywhere from municipal water systems in the United States, to fire protection systems in South East Asia, or even in fueling facilities for loading and unloading aircraft and tank farms in Europe and the Middle East. It's possible that an OCV control valve can be found in nearly every country throughout the world. With more than 60 years of history in the heartland of America, we've been committed to sustainable, responsible operations built on continuous improvement in quality, safety, service, and technology.

Our business principles can be best expressed as four guiding ideas. At OCV, we practice these principles in our internal and external relationships and implement them in our process and procedures to protect people, facilities, and our planet.



# Global performance. Personal touch.

### Quality

OCV is dedicated to quality and we have the state, national, and international certifications to back up our words. Our products are field-proven with a lower long-term cost of ownership. We fluid-test **every** valve we make rather than relying only on an air test or sampling, and that means you can depend on your OCV valve to function properly from the start. Don't settle for less than the made-in-America quality of OCV Control Valves backed up by a company driven to do business the right way for our customers, colleagues, and communities. OCV is ISO 9001 certified.





#### Integrity

OCV is employee-owned. Our company is truly OUR company and we strive to live out our commitment to operating with integrity at every level and in every interaction. We adhere to, and require our suppliers and vendors to adhere to, the Institute for Supply Management Principles and Standards of Ethical Supply Management Conduct as adopted May 2012. These principles include in part:

- Social responsibility
- Sustainability and global citizenship
- Protecting confidential information
- Obeying all applicable trade laws, regulations and agreements
- Financial integrity and transparency
- Protecting health and safety
- Preserving and promoting human and labor rights
- Practicing ethical business conduct
- Practicing diversity and inclusiveness





## Safety

OCV Control Valves commits time and resources to building a culture of safety highlighted as exemplary by OSHA and the United States Department of Labor. OCV recently earned



the coveted SHARP certification, a program recognizing businesses with a demonstrated, proven, effective commitment to illness and injury prevention in the workplace. Our benchmark program addresses workplace and worker safety, training, materials management,

regulatory compliance, and continuous improvement. Preventing accidents and problems preserves workflow and worker knowledge in addition to protecting our people and facilities. Never satisfied with today's achievement, OCV uses a continuous improvement approach to stay safety-focused and find new ways to eliminate hazards.

#### **Sustainability**

To reduce our footprint on the environment and maintain the integrity of our suppliers and foundries, OCV sources most raw materials from within a 200-mile radius of our manufacturing plant in Tulsa, Oklahoma. OCV valves form part of the fabric of new construction or existing building certification points for achieving LEED designation because they use more than 80% recycled material content. Typically, valves contain a minimum of 70% post-consumer recycled steel content. A full 96% of the valve, fittings and accessories is recyclable at the end of valve's life cycle. OCV instituted an allfacilities energy consumption reduction program in 2009 that reduced annual electricity demand for lighting by 55%. Similar efforts to improve heating and cooling efficiency reduced energy use by 20% to 25% in our offices. OCV reclaims the machining oils we use in our processes, reducing waste in that area by more than 80%. In addition, OCV has a company-wide recycling program for paper, plastics, metals, and cardboard and partners with a non-profit organization employing disadvantaged individuals to collect and process materials.

Other environmental and sustainability initiatives include:

- Filing a Form R Evaluation for Toxic Chemical Release Inventory
- Filing an Air Emission Inventory (AEI) report
- Filing a Tier II report for the Emergency Planning and Community Right-To-Know Act
- Bi-monthly reporting to the National Emission Standards for Hazardous Air Pollutants (NESHAP)
- Air quality EPA permit due to our internal monitoring and reporting
- Wastewater EPA permit due to our internal monitoring and reporting
- Semi-annual waste water monitoring from the clean tanks
- Semi-annual storm water monitoring at watershed outlet
- Complete Toxic Release Inventory (TRI) form



### www.ControlValves.com





#### **OCV World Headquarters**

- A. Plant 1: Machine shop, valve assembly and water valve testing.
- **B.** Administrative offices.
- **C.** Plant 2: Coating shop.
- D. Plant 3: Fueling valve testing and assembly.
- E. Valve storage.





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