



▲ Model 108-2

The Model 108-2 has a wide range of applications: anywhere a system must be protected from pressures that are too high (relief) or too low (sustaining).

Typical examples include:

- Pump systems
- Municipal distribution systems
- Irrigation systems

## SERIES FEATURES

- ▶ Relief Valve: Limits inlet pressure by relieving excess pressure
- ▶ Pressure Sustaining: Prevents inlet pressure from dropping below a predetermined minimum
- ▶ Operates over a wide flow range
- ▶ Inlet pressure is adjustable with single screw
- ▶ Quick opening and adjustable closing speed
- ▶ Can be maintained without removal from the line
- ▶ Factory tested and can be pre-set to your requirements

## OPERATION

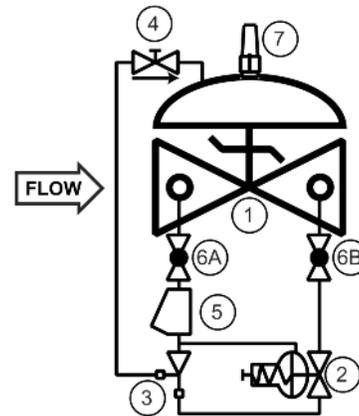
The normally closed, spring-loaded pilot, sensing upstream pressure, responds to changes in pressure and causes the main valve to do the same. The net result is a constant modulating action of the pilot and main valve to hold the upstream pressure constant. The pilot system is equipped with a closing speed control that fine tunes the valve response to the system variables.

## COMPONENTS

The Model 108-2 consists of the following components, arranged as shown on the schematic diagram:

- 1.) Model 65 Basic Control Valve
- 2.) Model 1330 Pressure Relief/Back Pressure Pilot
- 3.) Model 126 Ejector  
Fixed orifice pilot system supply restrictor
- 4.) Model 141-3 Flow Control Valve  
Adjustable closing speed control
- 5.) Model 159 Y-strainer
- 6.) Model 141-4 Isolation Ball Valves
- 7.) Model 155 Visual Indicator (Optional)

## SCHEMATIC



## RECOMMENDED INSTALLATION

- Install the valve with adequate space above and around the valve to facilitate servicing. Refer to the Dimension table.
- Valve should be installed with the bonnet (cover) at the top, particularly 8" (DN200) and larger valves, and any valve with a limit switch.
- Shut-off valves should be installed upstream and downstream of the control valve. These are used to isolate the valve during startup and maintenance.
- Install a pressure gauge upstream of the valve to enable adjustment to the required pressure setting. This gauge may be installed in the upstream side port of the valve body.

## MAX. PRESSURE

END CONNECTIONS	DUCTILE IRON	STEEL/STN STL	BRONZE
Threaded	44.1 bar	44.1 bar	34.5 bar
Grooved	20.7 bar	20.7 bar	20.7 bar
150# Flanged	17.2 bar	19.6 bar	15.5 bar
300# Flanged	44.1 bar	51.0 bar	34.5 bar

## SIZING

Pressure sustaining valves and pressure relief valves that operate frequently should be limited to a maximum velocity of 7.6 M/sec. Pressure relief valves that operate intermittently may be extended to 13.7 M/sec.

Definitive sizing information can be found in the OCV Catalog, Series 108 section and Engineering section Performance Charts. Consult the factory for assistance and a copy of the OCV ValveMaster Sizing program.

SIZE DN	32-40	50	65	80	100	150	200	250	300	350	400	600
FLOW 7.6 M/SEC M <sup>3</sup> /HR	26-36	59	85	131	227	511	886	1392	1989	2409	3125	7102
FLOW 13.7 M/SEC M <sup>3</sup> /HR	48-64	104	148	227	409	909	1591	2500	3636	4318	5682	12727

Cavitation Note: Relief valves by their application are subject to pressure differentials that may induce cavitation. When these conditions exist, it may be only on an intermittent basis, causing minimum concern for valve deterioration. Charts indexing only inlet and outlet pressures do not address the complexity of this phenomenon. OCV can assist you in validating your application.

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## SIZES

### GLOBE/ANGLE

Screwed Ends: 1 1/4" - 3" (DN32-DN80)

Grooved Ends: 1 1/2" - 4" (DN40-DN100)

### Flanged Ends:

1 1/4" - 24" (DN32-DN600) (globe);  
1 1/4" - 16" (DN32-DN400) (angle)

## TEMPERATURE RANGE

(Valve Elastomers)

Buna-N 0° C - 82° C

Viton 0° C - 204° C

EPDM 0° C - 149° C

## SPRING RANGES (inlet setting)

.3 bar - 2.1 bar, 1.4 bar - 5.5 bar, 4.5 bar - 12.4 bar, 6.9 bar - 20.7 bar

## MATERIALS

Consult factory for others.

**Body/Bonnet:** Ductile Iron (epoxy coated), Carbon Steel (epoxy coated), Stainless Steel, Bronze, Others available (consult factory)

**Seat Ring:** Bronze, Stainless Steel

**Stem:** Stainless Steel, Monel

**Spring:** Stainless Steel

**Diaphragm:** Nylon Reinforced, Buna-N, Viton, EPDM

**Seat Disc:** Buna-N, Viton, EPDM

**Pilot:** Bronze, Stainless Steel

**Other pilot system components:** Bronze/Brass, All Stainless Steel

**Tubing & Fittings:** Copper/brass, Stainless steel

# SPECIFICATIONS (Typical Water Application)

The <pressure relief> <pressure/sustaining> valve shall function to <prevent main line pressure from exceeding a predetermined maximum> <prevent the upstream pressure from falling below a predetermined minimum.>

## DESIGN

The valve shall be a single-seated, line pressure operated, diaphragm actuated, pilot controlled globe valve. The valve shall seal by means of a corrosion-resistant seat and a resilient, rectangular seat disc. These, and other parts, shall be replaceable without removing the valve from the line. The stem of the main valve shall be guided top and bottom by integral bushings. Alignment of the body, bonnet and diaphragm assembly shall be by precision dowel pins. The diaphragm shall not be used as a seating surface, nor shall the pistons be used as an operating means. The pilot system shall be furnished complete and installed on the main valve. It shall include a closing speed control, Y-strainer and isolation ball valves. The <pressure relief> <pressure/sustaining> valve shall be operationally and hydrostatically tested prior to shipment.

## MATERIALS OF CONSTRUCTION

The main valve body and bonnet shall be ductile iron per ASTM A536, Grade 65-45-12. All ferrous surfaces shall be coated with 4 mils of epoxy. The main valve seat ring shall be bronze. Elastomers (diaphragms, resilient seats and O-rings) shall be Buna-N. Control pilots shall be bronze. The closing speed control and isolation ball valves shall be brass, and control line tubing shall be copper.

## OPERATING CONDITIONS

The <pressure relief> <pressure/sustaining> valve shall be suitable for controlling the inlet pressure to a <maximum> <minimum> of <X> bar at flow rates ranging from <X to X> M<sup>3</sup>/HR.

## ACCEPTABLE PRODUCTS

The <pressure relief> <pressure/sustaining> valve shall be a <size> Model 108-2, <globe pattern, angle pattern>, with <150# flanged, 300# flanged, threaded, grooved> end connections, as manufactured by OCV Control Valves, Tulsa, Oklahoma, USA.

METRIC CONVERSION - MM

DIM	END CONN	DN32 - DN40	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	DN600
A	SCREWED	222	251	267	330								
	GROOVED	222	251	267	330	387	508						
	150# FLGD	216	238	267	305	381	451	644	756	863	990	1025	1575
	300# FLGD	222	251	282	324	397	473	670	790	902	1029	1067	1619
C	SCREWED	111	121	152	165								
	GROOVED	111	121	152	165	194							
	150# FLGD	108	121	152	152	190	254	322	379	432		525	
	300# FLGD	111	127	162	162	198	267	335	395	451		549	
D	SCREWED	79	98	102	114								
	GROOVED	79	98	102	114	143							
	150# FLGD	76	98	102	102	140	152	203	289	279		398	
	300# FLGD	79	105	111	111	147	165	216	305	298		419	
H	ALL	254	279	279	279	305	330	355	432	457	508	508	724

\*GROOVED END NOT AVAILABLE IN DN32

For maximum efficiency, the OCV control valve should be mounted in a piping system so that the valve bonnet (cover) is in the top position. Other positions are acceptable but may not allow the valve to function to its fullest and safest potential. In particular, please consult the factory before installing 8" (DN200) and larger valves, or any valves with a limit switch, in positions other than described. Space should be taken into consideration when mounting valves and their pilot systems.

A routine inspection & maintenance program should be established and conducted yearly by a qualified technician. Consult our factory @ 1-888-628-8258 for parts and service.

## How to order your Model 108-2 valve

When Ordering please provide:

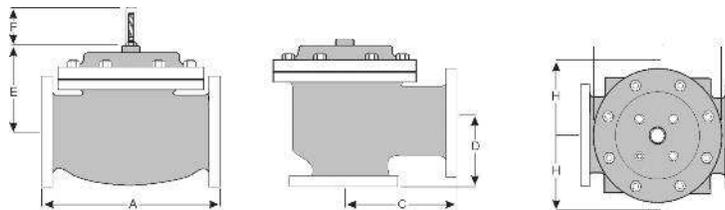
Fluid to be controlled - Model Number - Size

Globe or Angle - End Connection

Body Material - Trim Material - Pilot Options

Pressure Setting or Spring Range

Special Requirements / Installation requirements



QUALITY SYSTEM  
REGISTERED TO  
ISO 9001

Represented by:

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