

Two-Stage Preset Valve 🔺

### **OPERATION**

On start-up, SW1 and SW2 both close, energizing both solenoids in the preset (2A and 2B), allowing the main valve to open and admit full flow. A predetermined number of gallons before the end of the loading run, SW1 opens to remove power from solenoid 1A, causing the main valve to close, but allowing low flow through solenoid 2B. At the conclusion of the load, SW2 opens, deenergizing and closing solenoid 2B and stopping all flow.

### **COMPONENTS**

The model 115-25 consists of the following components, arranged as shown on the schematic diagram:

- 1.) Model 65 Basic Control Valve (fail closed)
- 2a.) Two-Way Solenoid Pilot, (N.C.) (high flow)
- 2b.) Two-Way Solenoid Pilot, (N.C.) (low flow)

below.

- 3.) Ejector
- 4.) Needle Valve

SIZING

- 5.) Inline Strainer 6.) Visual Indicator
- (optional)



The 115-25 valve is normally sized to match

the meter size; however, in no case should the maximum velocity exceed 20 ft/sec, as shown

(Based on ANSI flange ratings.) (The pressures listed here are maximum working pressures at 100°F.)

FLOW

END CONNECTIONS	DUCTILE IRON	STEEL/STN STL	ALUMINUM
Threaded	640 psi	640 psi	285 psi
Grooved	300 psi	300 psi	200 psi
150# Flanged	250 psi	285 psi	285 psi
300# Flanged	640 psi	740 psi	

Note: Working pressures of solenoids vary greatly, consult factory on application of the OCV Model 115-25 valves.

SIZE	1 1/4", 1 1/2"	2"	2 1/2"	3"	4"	6"	8"	10"	12"	14"	16"	24"
Max. Flow, GPM	120	200	280	460	800	1800	3000	4200	6000	7200	9600	25000

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# Model 115-25 (Fueling Service)

The Model 115-25 is specifically designed for fuel loading systems and performs the following functions:

Electrical opening - full flow delivery

Two-stage shutdown

### **SERIES FEATURES**

- Opens on signal from preset register
- Closes in two stages based on signals from preset register (mechanical or electronic)
- Can be maintained without removal from the line
- Factory tested
- Explosion-proof pre-wired junction box available
- Two stage opening (timer) available

### **SCHEMATIC**



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### RECOMMENDED

Install the valve at the appropriate location, typically downstream of the preset meter.

▶ Install the valve with adequate space above and around the valve to facilitate servicing. Refer to the Dimension Table.

Valve should be installed with the bonnet (cover) at the top, particularly 8" and larger valves.

► Shut-off valves should be installed upstream and downstream of the control valve. These are used to isolate the valve during start-up and maintenance.

Following main valve installation, the solenoids must be wired into the preset register, as shown in the wiring diagram. **PRSEL Val** 67-61

## Model 115-25 (Fueling Service)



 $\begin{array}{c} \textbf{SIZES} \ \mbox{Globe or Angle} \\ \mbox{Screwed Ends - 1 } 1/4" - 3" \\ \mbox{Grooved Ends - 1 } 1/2" - 6" \\ \mbox{(globe)} \\ 1-1/2" - 6" \\ \mbox{(angle)} \\ \mbox{Flanged Ends - 1 } 1/4" - 24" \\ \mbox{(globe)} \\ 1 1/4" - 16" \\ \mbox{(angle)} \end{array}$ 

### MAX. WORKING PRESSURE (at 100°F)

(at 100°F) 250 psi for 150# ANSI flanged Ductile Iron. 285 psi for Steel and Stainless Steel. 285 psi for Aluminum. 300# ANSI flanges are available.

### FLUID OPERATING

Elastomers: Buna-N -20°F to 180°F Viton 20°F to 230°F Fluorosilicone -40°F to 150°F EPDM 0°F to 230°F SOLENOID VALVE VOLTAGE

#### Enclosure:

Explosion Proof NEMA 4X, 6P, 7, 9

Body: Brass, Stainless Steel Voltages: 24, 120, 240, 480 VAC; 12, 24 VDC

#### MATERIALS

(Consult factory for others) Body/Bonnet:

-Ductile Iron (epoxy coated), Carbon Steel (epoxy coated), Stainless Steel, Aluminum Seat Ring: Stainless Steel, Bronze Stem: Stainless Steel. Monel *Spring:* Stainless Steel **Diaphragm:** Buna-N, Viton (Nylon reinforced) Seat Disc: Buna-N, Viton Pilot: Stainless Steel, Bronze Other pilot system components: Stainless Steel, Bronze/Brass Tubing & Fittings: Stainless Steel, Copper/Brass **OPTIONAL FEATURES** Two Stage Opening Pre-wired junction box

OCV valves can be mounted in the horizontal or vertical position, however 8" and larger valves are best suited to be mounted horizontally. Space should be taken into consideration when mounting valves and their pilot systems.

A routine inspection & maintenance program should be established and conducted yearly by a qualified technician. Consult our factory @ **1-888-628-8258** for parts and service.

#### When ordering your 115-25 valve, please provide: Fluid to be controlled - Model Number - Size -

Globe or Angle End Connection - Body Material Trim Material - Solenoid Voltage Special Requirements / Installation Requirements

**SPECIFICATIONS** (Typical Fuel Application)

The two-stage preset valve shall open in one stage and close in two stages based on signals from the preset register.

#### DESIGN

The two-stage preset valve shall be a single-seated, line pressure operated, diaphragm actuated, pilot controlled globe valve. The valve shall seal by means of a corrosion-resistant seat and a resilient, rectangular seat disc. These, and other parts, shall be replaceable without removing the valve from the line. The stem of the main valve shall be guided top and bottom by integral bushings. Alignment of the body, bonnet and diaphragm assembly shall be by precision dowel pins. The diaphragm shall not be used as a seating surface, nor shall the pistons be used as an operating means. The pilot system shall be furnished complete, installed on the main valve and include two solenoid pilots, a needle valve and an inline strainer. The twostage preset valve shall be operationally and hydrostatically tested prior to shipment.

#### **MATERIALS OF CONSTRUCTION**

The main valve body and bonnet shall be Ductile Iron. All ferrous surfaces shall be coated with 4 mils of epoxy. The main valve seat ring shall be stainless steel. Elastomers (diaphragms, resilient seats and 0-rings) shall be Buna-N. Solenoid pilots shall be Stainless Steel, as shall the needle valve and control line tubing. The solenoid enclosure shall be explosion-proof and suitable for operation on <voltage>.

#### **OPERATING CONDITIONS**

The two-stage preset valve shall be suitable for operation at  $\langle X \rangle$  psi at flow rates up to  $\langle X \rangle$  gpm.

#### **ACCEPTABLE PRODUCTS**

The two-stage preset valve shall be a <size> Model 115-25, <globe pattern, angle pattern>, with <threaded, grooved, 150# flanged, 300# flanged> end connections, as manufactured by OCV Control Valves, Tulsa, Oklahoma, USA.

					U.	S. DIMENSIC	NS - INCHE	S					
DIM	END CONN.	1 1/4-1 1/2	2	2 1/2	3	4	6	8	10	12	14	16	24
A	SCREWED	8 3/4	97/8	10 1/2	13		-	-	-				-
	GROOVED	8 3/4	97/8	10 1/2	13	15 1/4	20	-		<del></del>			÷
	150# FLGD	8 1/2	9 3/8	10 1/2	12	15	17 3/4	25 3/8	29 3/4	34	39	40 3/8	62
	300# FLGD	8 3/4	97/8	11 1/8	12 3/4	15 5/8	18 5/8	26 3/8	31 1/8	35 1/2	40 1/2	42	63 3/4
C ANGLE	SCREWED	4 3/8	4 3/4	6	6 1/2		-						
	GROOVED	4 3/8*	4 3/4	6	6 1/2	7 5/8	-			-		-	
	150# FLGD	4 1/4	4 3/4	6	6	7 1/2	10	12 11/16	14 7/8	17		20 13/16	4
	300# FLGD	4 3/8	5	6 3/8	6 3/8	7 13/16	10 1/2	13 3/16	15 9/16	17 3/4		21 5/8	÷
	SCREWED	3 1/8	37/8	4	4 1/2		-	-			-		
D	GROOVED	3 1/8*	3 7/8	4	4 1/2	5 5/8	-	-			-		
ANGLE	150# FLGD	3	3 7/8	4	4	5 1/2	6	8	11 3/8	11		15 11/16	
	300# FLGD	3 1/8	4 1/8	4 3/8	4 3/8	5 13/16	6 1/2	B 1/2	12 1/16	113/4		16 1/2	-
E	ALL	6	6	7	6 1/2	8	10	11 7/8	153/8	17	18	19	27
F (OPT)	ALL	3 7/8	3 7/8	3 7/8	3 7/8	3 7/8	3 7/8	6 3/8	6 3/8	6 3/8	6 3/8	6 3/8	8
н	ALL	10	11	11	11	12	13	14	17	18	20	20	28 1/2

\*GROOVED END NOT AVAILABLE IN 1 1/4"



Represented by:

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