

▲ Model 120-2 shown

The Model 120-2 has a wide range of applications: anywhere a pressure must be reduced to a manageable level and where the flow rate must be limited.

Typical examples include:

- Pump systems
- Zone flow control in municipal and industrial water
- Filter backwash control
- Metering systems

SERIES FEATURES

- ▶ Reduces a higher inlet pressure to a lower outlet pressure
- ▶ Outlet pressure is adjustable with single screw
- ▶ Limits flow to a predetermined rate
- ▶ Built-in orifice plate for sensing flow rate
- ▶ Extra-sensitive differential pilot
- ▶ Flow rate is adjustable with single screw
- ▶ Adjustable response speed
- ▶ Can be maintained without removal from the line
- ▶ Factory tested and can be pre-set to your requirements

OPERATION

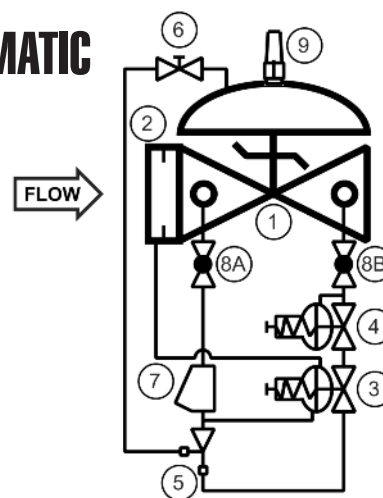
The normally open, spring loaded, pressure reducing pilot, sensing downstream pressure, responds to changes in pressure and causes the main valve to do the same. The net result is a constant modulating action of the pilot and main valve to hold the downstream pressure constant. In addition, a normally open, spring loaded, rate of flow pilot, sensing the differential across the integral orifice plate (located in the valve inlet flange), is installed in series with the reducing pilot. If the differential (hence the flow rate) increases to the set point of this pilot, it will begin to close to throttle the main valve to prevent the flow rate from increasing any further. At that point, downstream pressure will also begin to fall. The pilot system is equipped with a needle valve that fine tunes the valve response to the system variables.

COMPONENTS

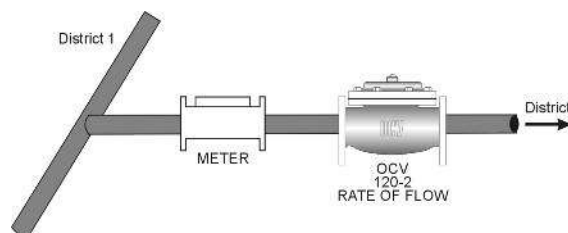
The Model 120-2 consists of the following components, arranged as shown on the schematic diagram:

- 1.) Model 65 Basic Control Valve
- 2.) Orifice Plate
- 3.) Model 2450 Rate of Flow Control Pilot
- 4.) Model 1340 Pressure Reducing Pilot
- 5.) Model 126 Ejector
- 6.) Model 141-2 Needle Valve
- 7.) Model 159 Y-Strainer
- 8.) Model 141-4 Isolation Ball Valves
- 9.) Model 155 Visual Indicator (Optional)

SCHEMATIC



RECOMMENDED INSTALLATION



MAX. PRESSURE

The pressures listed here are maximum pressures at 100°F.

END CONNECTIONS	DUCTILE IRON	STEEL/STN STL	LOW-LEAD BRONZE
150# Flanged	250 psi	285 psi	225 psi
300# Flanged	640 psi	740 psi	500 psi

SIZING

The following chart states the minimum and maximum flow rate with standard bore orifice plate. This means the valve can be adjusted to control within the ranges shown. Lower flow ranges are possible through the use of smaller orifice plate bores. All ranges are adjustable within a 4:1 ratio (high to low flow). Consult the factory for assistance and a copy of the OCV ValveMaster Sizing program.

SIZE	1 1/4"-1 1/2"	2"	2 1/2"	3"	4"	6"	8"	10"	12"	14"	16"	24"
MIN. FLOW GPM	30	50	70	115	200	450	750	1050	1500	1800	2400	7000
MAX. FLOW GPM	120	200	280	460	800	1800	3000	4200	6000	7200	9600	28000

TOLL FREE 1.888.628.8258 • phone: (918)627.1942 • fax: (918)622.8916 • 7400 East 42nd Place, Tulsa, Ok 74145
 email: sales@controlvalves.com • website: www.controlvalves.com

SIZES

GLOBE/ANGLE

Flanged Ends - 1 1/4" - 24" (globe);
1 1/4" - 16" (angle)

FLUID OPERATING TEMPERATURE

RANGE (Valve Elastomers)

EPDM 32° F - 230°F*

SPRING RANGES (outlet setting)

5-30 psi, 20-80 psi, 20-200 psi, 100-300 psi

MATERIALS - Consult factory for others.

Body/Bonnet: Ductile Iron (epoxy coated), Carbon Steel (epoxy coated), Stainless Steel, low-lead Bronze, Others available (consult factory)

Seat Ring: low-lead Bronze, Stainless Steel

Stem: Stainless Steel, Monel

Spring: Stainless Steel

Diaphragm: EPDM*

Seat Disc: EPDM*

Pilot: low-lead Bronze, Stainless Steel

Other pilot system components: low-lead Bronze/Brass, All Stainless Steel

Tubing & Fittings: Copper/Brass, Stainless Steel

*Others available upon request.

**Valves 1-1/4" through 24" are certified to NSF/ANSI 372. Valves 4" through 24" are also certified to NSF/ANSI 61-G.

SPECIFICATIONS (Typical Water Application)

The rate of flow/pressure reducing control valve shall function to reduce a higher upstream pressure to a constant, lower downstream pressure while limiting the flow to a predetermined rate.

DESIGN

The rate of flow/pressure reducing control valve shall be a single-seated, line pressure operated, diaphragm actuated, pilot controlled globe valve. The valve shall seal by means of a corrosion-resistant seat and a resilient, rectangular seat disc. These, and other parts, shall be replaceable without removing the valve from the line. The stem of the main valve shall be guided top and bottom by integral bushings. Alignment of the body, bonnet and diaphragm assembly shall be by precision dowel pins. The diaphragm shall not be used as a seating surface, nor shall the pistons be used as an operating means. The orifice plate shall be integrally-installed in the valve inlet flange. The pilot system shall be furnished complete and installed on the main valve. It shall include a needle valve speed control, Y-strainer and isolation ball valves. The rate of flow/pressure reducing control valve shall be operationally and hydrostatically tested prior to shipment.

MATERIALS OF CONSTRUCTION

The main valve body and bonnet shall be ductile iron per ASTM A536, Grade 65-45-12. All ferrous surfaces shall be coated with 4 mils of epoxy. The main valve seat ring shall be low-lead Bronze. Elastomers (diaphragms, resilient seats and O-rings) shall be EPDM. Control pilots shall be low-lead Bronze. The opening speed control and isolation ball valves shall be brass, and control line tubing shall be copper. The orifice plate shall be stainless steel.

OPERATING CONDITIONS

The rate of flow/pressure reducing control valve shall be suitable for controlling the downstream pressure to <X> psi, with inlet pressures ranging from <X to X> psi, and limiting the flow rate to <X> gpm.

ACCEPTABLE PRODUCTS

The rate of flow/pressure reducing control valve shall be a <size> Model 120-2, <globe pattern, angle pattern>, with <150# flanged, 300# flanged> end connections, as manufactured by OCV Control Valves, Tulsa, Oklahoma, USA.

U.S. DIMENSIONS - INCHES

DIM	END CONN.	1 1/4-1 1/2	2	2 1/2	3	4	6	8	10	12	14	16	24
A	150# FLGD	8 1/2	9 3/8	10 1/2	12	15	17 3/4	25 3/8	29 3/4	34	39	40 3/8	62
	300# FLGD	8 3/4	9 7/8	11 1/8	12 3/4	15 5/8	18 5/8	26 3/8	31 1/8	35 1/2	40 1/2	42	63 3/4
C	150# FLGD	4 1/4	4 3/4	6	6	7 1/2	10	12 11/16	14 7/8	17	--	20 13/16	--
	300# FLGD	4 3/8	5	6 3/8	6 3/8	7 13/16	10 1/2	13 3/16	15 9/16	17 3/4	--	21 5/8	--
D	150# FLGD	3	3 7/8	4	4	5 1/2	6	8	11 3/8	11	--	15 11/16	--
	300# FLGD	3 1/8	4 1/8	4 3/8	4 3/8	5 13/16	6 1/2	8 1/2	12 1/16	11 3/4	--	16 1/2	--
E	ALL	6	6	7	6 1/2	8	10	11 7/8	15 3/8	17	18	19	27
F	ALL	3 7/8	3 7/8	3 7/8	3 7/8	3 7/8	3 7/8	6 3/8	6 3/8	6 3/8	6 3/8	6 3/8	8
H	ALL	10	11	11	11	12	13	14	17	18	20	20	28 1/2

*GROOVED END NOT AVAILABLE IN 1 1/4"

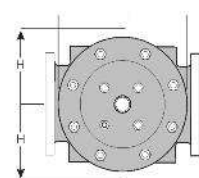
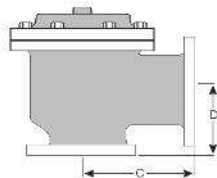
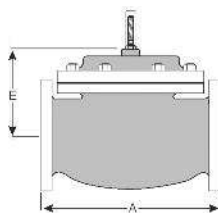
For maximum efficiency, the OCV control valve should be mounted in a piping system so that the valve bonnet (cover) is in the top position. Other positions are acceptable but may not allow the valve to function to its fullest and safest potential. In particular, please consult the factory before installing 8" and larger valves, or any valves with a limit switch, in positions other than described. Space should be taken into consideration when mounting valves and their pilot systems.

A routine inspection & maintenance program should be established and conducted yearly by a qualified technician. Consult our factory @ 1-888-628-8258 for parts and service.

How to order your Model 120-2 valve

When Ordering please provide:

Fluid to be controlled -Model Number -Size
Globe or Angle -End Connection -Body Material
Trim Material -Pilot Options -Flow Rate Setting
or Range -Downstream pressure setting or
range -Special Requirements / Installation
Requirements



QUALITY SYSTEM
REGISTERED TO
ISO 9001

Represented by:

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email: sales@controlvalves.com • website: www.controlvalves.com