

The Model 125, primarily designed for use with centrifugal booster pumps, can also be used on well pumps with relatively shallow lifts where the pump design permits starting against a closed valve.

# **SERIES FEATURES**

- Eliminates surges associated with starting and stopping the pump
- Pump starts against a closed valve that gradually opens at a controlled rate
- Valve gradually closes at a controlled rate while pump continues to run
- Pump stops when valve is fully closed
  Valve acts as a check valve in the event of pressure reversal (power failure)
- Separate adjustable opening and closing speeds
- Can be maintained without removal from the line
- Factory tested

# **OPERATION**

The 125 is controlled by an electrical 3-way solenoid which is energized at pump start. This causes the valve to open at an adjustable controlled rate, smoothly transitioning flow into the system. At shut down, the solenoid is de-energized, causing the valve to close at an adjustable controlled rate while the pump (held on by the valve limit switch) continues to run. When the valve is fully closed, the pump is finally shut off.

The Model 125 consists of the following components, arranged as shown on the schematic diagram:

- Model 65 Basic Control Valve
- Model 452 Three-Way Solenoid Pilot
  Model 3600 Three-Way Auxiliary Pilot
  Model 141-3 Flow Control Valve
  Model 141-1 Check Valve
  Model 159 Y-Strainer

- - Protects pilot system from dirt/debris Model 141-4 Isolation Ball Valves
- 8.) Model 31 Limit Switch Assembly

# **SCHEMATIC**

FLOW

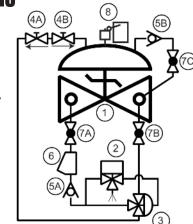
at 100°F.

400 psi

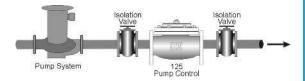
300 psi

250 psi

400 psi



# RECOMMENDED INSTALLATION



The pressures listed below are maximum pressures

STEEL/STN STL

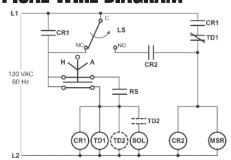
400 psi

300 psi

285 psi

400 psi

# TYPICAL WIRE DIAGRAM



# **SIZING**

Booster pump control valves are typically the same size as the pump discharge; however, flow rate should not exceed a velocity of 20 ft/sec, as shown below.

For a more definitive sizing procedure, refer to our ValveMaster soft-

ware program or the Performance Charts in the OCV Catalog Engineering Section.

SIZE	1 1/4"-1 1/2"	2"	2 1/2"	3"	4"	6"	8"	10"	12"	14"	16"	24"
FLOW @ 20FT/SEC GPM	85 - 120	210	300	460	800	1800	3100	4900	7000	8450	11000	25000

MAX. PRESSURE

END CONNECTIONS | DUCTILE IRON

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Threaded

150# Flanged

300# Flanged

Grooved

LOW-LEAD

**BRONZE** 

400 psi 300 psi

225 psi

400 psi





SIZES GLOBE/ANGLE Screwed Ends - 1 1/4" - 3" Grooved Ends - 1 1/2" - 6" (globe); 1-1/2"-4" (angle) Flanged Ends - 1 1/4" - 24" (globe); 1 1/4" - 16" (angle)

FLUID OPERATING TEMPERATURE RANGE

FLUID OPERATING TEMPERATURE RANGE (Valve Elastomers)
EPDM 32° F - 230°F\*
MATERIALS - Consult factory for others.
Body/Bonnet: Ductile Iron (epoxy coated),
Carbon Steel (epoxy coated), Stainless
Steel, low-lead Bronze, Others available
(consult factory)
Seat Ring: low-lead Bronze, Stainless Steel
Stem: Stainless Steel, Monel
Spring: Stainless Steel, Monel
Spring: Stainless Steel
Diaphragm: EPDM\*
Seat Disc: EPDM\*
Pilot: low-lead Bronze, Stainless Steel
Other pilot system components: low-lead
Bronze/Brass, All Stainless Steel
Tubing & Fittings: Copper/Brass, Stainless
Steel

Solenoid: 3-way type\*\*
Enclosure: Weatherproof NEMA 4X;
Explosion Proof NEMA 4X, 6P, 7, 9
Body: Brass, Stainless Steel
Voltages: 24, 120, 240, 480 VAC; 12, 24

Note: working pressures of solenoids vary greatly, consult factory on application of OCV Model 125 valves.

Limit Switch:
Enclosure: Weatherproof NEMA 4;
Explosion Proof NEMA 7,9
Contacts: SPDT (std) / DPDT (opt)

\*Others available upon request. \*\*Consult factory for NSF 372 listed Model 125 valves.

# **SPECIFICATIONS** (Typical Water Application)

The pump control valve shall function to eliminate the surges from starting and stopping the pump. The valve shall be closed when the pump is started. It shall then open slowly, gradually introducing flow into the line. When the pump is signaled to stop, the pump control valve shall slowly close while the pump continues to run. As the valve approaches the full closed position, the valve stem shall trip a limit switch mounted on the valve. The limit switch shall then shut down the pump. Opening and closing speeds shall be independently adjustable. In the event of a power failure while the pump is running, the valve shall close quickly to prevent back flow.

DESIGN
The valve shall be a single-seated, line pressure operated, diaphragm actuated, pilot controlled globe valve. The valve shall seal by means of a corrosion-resistant seat and a resilient, rectangular seat disc. These, and other parts, shall be replaceable without removing the valve from the line. The stem of the main valve shall be guided top and bottom by integral bushings. Alignment of the body, bonnet and diaphragm assembly shall be by precision dowel pins. The diaphragm shall not be used as a seating surface, nor shall pistons be used as an operating means. The pilot system shall be furnished complete and installed on the main valve. It shall include separate opening and closing speed controls, a Y-strainer and isolation ball valves. The valve shall be operationally and hydrostatically tested prior to shipment.

MATERIALS OF CONSTRUCTION
The main valve body and bonnet shall be ductile iron per ASTM A536. Grade 65-45-12. All ferrous

The main valve body and bonnet shall be ductile iron per ASTM A536, Grade 65-45-12. All ferrous surfaces shall be coated with 4 mils of epoxy. The main valve seat ring shall be low-lead Bronze. Elastomers (diaphragms, resilient seats, and O-rings) shall be EPDM. Control pilots shall be low-lead Bronze. The speed controls and isolation ball valves shall be brass and control line tubing shall be copper. The solenoid coil shall be suitable for operation on 110-120 volts AC, 50-60 Hz. The limit switch shall be equipped with SPDT contacts rated at 15 amps at 125-480 VAC. Limit switch and solenoid enclosures shall be weatherproof per NEMA 4.

OPERATING CONDITIONS

The number of shall be suitable for a flow of < X > gom and a maximum numb shutoff

The pump control valve shall be suitable for a flow of <X> gpm and a maximum pump shutoff

pressure of <X> psig.
ACCEPTABLE PRODUCTS

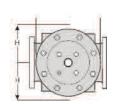
The pump control valve shall be a <size> Model 125, <globe pattern, angle pattern>, with <150# flanged, 300# flanged, threaded, grooved> end connections, as manufactured by OCV Control Valves, Tulsa, Oklahoma, USA.

					U.S.	DIMENSION	S - INCHE	S					
DIM	END CONN.	1 1/4-1 1/2	2	2 1/2	3	4	6	8	10	12	14	16	24
	SCREWED	8 3/4	9 7/8	10 1/2	13		122	722	744	822	220	223	
A	GROOVED	8 3/4	9 7/8	10 1/2	13	15 1/4	20	0.773	1000	1000	1077	550	
	150# FLGD	8 1/2	9 3/8	10 1/2	12	15	17 3/4	25 3/8	29 3/4	34	39	40 3/8	62
	300# FLGD	8 3/4	9 7/8	11 1/8	12 3/4	15 5/8	18 5/8	26 3/8	31 1/8	35 1/2	40 1/2	42	63 3/4
C ANGLE	SCREWED	4 3/8	4 3/4	6	6 1/2								
	GROOVED	4 3/8*	4 3/4	6	6 1/2	7 5/8				***	(ee		
	150# FLGD	4 1/4	4 3/4	6	6	7 1/2	10	12 11/16	14 7/8	17	7-4	20 13/16	
	300# FLGD	4 3/8	5	6 3/8	6 3/8	7 13/16	10 1/2	13 3/16	15 9/16	17 3/4	1,77	21 5/8	
	SCREWED	3 1/8	3 7/8	4	4 1/2			1 mm	Ses	-	1000		
D	GROOVED	3 1/8*	3 7/8	4	4 1/2	5 5/8			122	122	222		
ANGLE	150# FLGD	3	3 7/8	4	4	5 1/2	6	8	11 3/8	11	1,555	15 11/16	-
	300# FLGD	3 1/8	4 1/8	4 3/8	4 3/8	5 13/16	6 1/2	8 1/2	12 1/16	11 3/4	(IAH)	16 1/2	***
Е	ALL	6	6	7	6 1/2	8	10	11 7/8	15 3/8	17	18	19	27
F	ALL	3 7/8	3 7/8	3 7/8	3 7/8	3 7/8	3 7/8	6 3/8	6 3/8	6 3/8	6 3/8	6 3/8	8
Н	ALL	10	11	11	11	12	13	14	17	18	20	20	28 1/2

For maximum efficiency, the OCV control valve should be mounted in a piping system so that the valve bonnet (cover) is in the top position. Other positions are acceptable but may not Other positions are acceptable but may not allow the valve to function to its fullest and safest potential. In particular, please consult the factory before installing 8" and larger valves, or any valves with a limit switch, in positions other than described. Space should be taken into consideration when mounting valves and their pilet systems. their pilot systems.

A routine inspection & maintenance program should be established and conducted yearly by a qualified technician. Consult our factory @ 1-888-628-8258 for parts and service.

How to order your Model 125 valve When Ordering please provide: Fluid to be controlled -Model Number -Size Globe or Angle -End Connection -Body Material Trim Material -Solenoid Voltage -Solenoid enclosure Weatherproof or Explosion Proof -Special Requirements / Installation Requirements



Represented by:

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