The Model 127-80 has a wide range of applications: anywhere a pressure must be reduced to a manageable level, combined with a need for an on/off electrical operation.

Typical examples include:
- Pump systems
- Zone pressure control in municipal and industrial water
- Process pressure control
- Irrigation systems
- Petroleum loading terminals

**OPERATION**

When closed, a two-way solenoid causes the main valve to close. Opening the solenoid opens the valve and allows the normally open, spring loaded pilot, sensing downstream pressure, to respond to changes in pressure and cause the main valve to do the same. The net result is a constant modulating action of the pilot and main valve to hold the downstream pressure constant. The pilot system is equipped with an opening speed control that fine tunes the valve response to the system variables.

The solenoid can be supplied normally closed (energize to enable) or normally open (energize to close).

**COMPONENTS**

The Model 127-80 consists of the following components, arranged as shown on the schematic diagram:

1. Model 65 Basic Control Valve
2. Model 1340 Pressure Reducing Pilot
4. Model 126 Ejector
5. Model 141-3* Flow Control Valve
   Opening Speed Control
   *NOTE: Model 141-2 Needle Valve used on sizes 1-1/4" - 3"
6. Model 159 Y-Strainer
   Protects pilot system from dirt/debris
7. Model 141- 4 Isolation Ball Valves
8. Model 155 Visual Indicator (Optional)

**SIZING**

Sizing is a critical issue in the selection of pressure reducing valves. Definitive sizing information can be found in the OCV Catalog, Series 127 section and Engineering section Performance Charts. Consult the factory for assistance and a copy of the OCV ValveMaster Sizing program.

**MAX. PRESSURE**

The pressures listed below are maximum pressures at 100°F.

<table>
<thead>
<tr>
<th>END CONNECTIONS</th>
<th>DUCTILE IRON</th>
<th>STEEL/STN STL</th>
<th>LOW-LEAD BRONZE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Threaded</td>
<td>640 psi</td>
<td>640 psi</td>
<td>500 psi</td>
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<tr>
<td>Grooved</td>
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</tr>
<tr>
<td>150# Flanged</td>
<td>250 psi</td>
<td>285 psi</td>
<td>225 psi</td>
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<tr>
<td>300# Flanged</td>
<td>640 psi</td>
<td>740 psi</td>
<td>500 psi</td>
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</table>

**SERIES FEATURES**

- Reduces a higher inlet pressure to a lower outlet pressure
- Constant outlet pressure over wide flow range
- Electrically operated solenoid allows valve to open (reduce pressure) or shut-off (close)
- Pilot-operated main valve not subject to pressure fall off
- Outlet pressure is adjustable with single screw
- Can be maintained without removal from the line
- Adjustable opening/response speed
- Factory tested and can be pre-set to your requirements

**RECOMMENDED INSTALLATION**

TOLL FREE 1.888.628.8258 ● phone: (918)627.1942 ● fax: (918)622.8916 ● 7400 East 42nd Place, Tulsa, Ok 74145
email: sales@controlvalves.com ● website: www.controlvalves.com

Global performance. Personal touch.
**SPECIFICATIONS** (Typical Water Application)

The pressure reducing/solenoid shut-off valve shall function to reduce a higher upstream pressure to a constant, lower downstream pressure regardless of fluctuations in supply or demand. The valve shall be equipped with a two-way solenoid valve that will allow the valve to open when energized, de-energized.

**DESIGN**

The pressure reducing/solenoid valve shall be a single-seat, line pressure operated, diaphragm actuated, pilot controlled globe valve. The valve shall be provided with means of a corrosion-resistant seat and a resilient, rectangular seat disc. These, and other parts, shall be replaceable without removing the valve from the line. The stem of the main valve shall be guided top and bottom by integral bushings. Alignment of the body, bonnet and diaphragm assembly shall be by precision dowel pins. The diaphragm shall not be used as a seating surface, nor shall the pistons be used as an operating means. The pilot system shall be furnished complete and installed on the main valve. It shall include an opening speed control, a Y-strainer, solenoid valve and isolation ball valves. The pressure reducing valve shall be operationally and hydrostatically tested prior to shipment.

**MATERIALS OF CONSTRUCTION**

The main valve body and bonnet shall be ductile iron per ASTM A536, Grade 65-45-12. All ferrous surfaces shall be coated with 4 mils of epoxy. The main valve seat ring shall be low-lead Bronze. Elastomers (diaphragms, resilient seats and O-rings) shall be EPDM. Control pilot shall be low-lead Bronze. The opening speed control and isolation ball valves shall be brass and control line tubing shall be copper. The solenoid shall have a weatherproof enclosure and suitable for operation on <voltage>.

**OPERATING CONDITIONS**

The pressure reducing/solenoid shut-off valve shall be suitable for reducing inlet pressures of <X to X> psi to a constant outlet pressure of <X> psi at flow rates ranging from <X to X> gpm.

**ACCEPTABLE PRODUCTS**

The pressure reducing/solenoid shut-off valve shall be a <size> Model 127-80, <globe pattern, angle pattern>, with <150# flanged, 300# flanged, threaded, groove> end connections, as manufactured by OCV Control Valves, Tulsa, Oklahoma, USA.

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**U.S. DIMENSIONS - INCHES**

<table>
<thead>
<tr>
<th>DIM</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
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<tr>
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<tr>
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<td>7 5/8</td>
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<td>6</td>
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<td>7 1/2</td>
<td>10</td>
<td>12 11/16</td>
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<tr>
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<td>3 7/8</td>
<td>5</td>
<td>6 3/8</td>
<td>6 3/4</td>
<td>7 13/16</td>
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<tr>
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<td>4</td>
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<td>11</td>
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<td>11</td>
<td>11</td>
<td>12</td>
</tr>
</tbody>
</table>

*GROOVED END NOT AVAILABLE IN 1 1/4”

For maximum efficiency, the OCV control valve should be mounted in a piping system so that the valve bonnet (cover) is in the top position. Other positions are acceptable but may not allow the valve to function to its fullest and safest potential. In particular, please consult the factory before installing 8” and larger valves, or any valves with a limit switch, in positions other than described. Space should be taken into consideration when mounting valves and their pilot systems.

A routine inspection & maintenance program should be established and conducted yearly by a qualified technician. Consult our factory @ 1-888-628-8258 for parts and service.

**How to order your Model 127-80 valve**

When Ordering please provide:
- Fluid to be controlled - Model Number - Size
- Globe or Angle - End Connection - Body Material
- Trim Material - Pilot Options - Pressure Setting or Spring Range - Solenoid Voltage - Energize to Open or Close Valve - Solenoid enclosure Weatherproof or Explosion Proof - Special Requirements / Installation Requirements

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- email: sales@controlvalves.com
- website: www.controlvalves.com

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