



Two-Stage Preset Valve ▲

The Model 115-25 is specifically designed for fuel loading systems and performs the following functions:

- ▶ Electrical opening - full flow delivery
- ▶ Two-stage shutdown

## SERIES FEATURES

- ▶ Opens on signal from preset register
- ▶ Closes in two stages based on signals from preset register (mechanical or electronic)
- ▶ Can be maintained without removal from the line
- ▶ Factory tested
- ▶ Explosion-proof pre-wired junction box available
- ▶ Two stage opening (timer) available

## OPERATION

On start-up, SW1 and SW2 both close, energizing both solenoids in the preset (2A and 2B), allowing the main valve to open and admit full flow. A predetermined number of M<sup>3</sup>/HR before the end of the loading run, SW1 opens to remove power from solenoid 1A, causing the main valve to close, but allowing low flow through solenoid 2B. At the conclusion of the load, SW2 opens, deenergizing and closing solenoid 2B and stopping all flow.

## COMPONENTS

The model 115-25 consists of the following components, arranged as shown on the schematic diagram:

- 1.) **Model 65 Basic Control Valve** (fail closed)
- 2a.) **Two-Way Solenoid Pilot, (N.C.)** (high flow)
- 2b.) **Two-Way Solenoid Pilot, (N.C.)** (low flow)
- 3.) **Ejector**
- 4.) **Needle Valve**
- 5.) **Inline Strainer**
- 6.) **Visual Indicator** (optional)

## SIZING

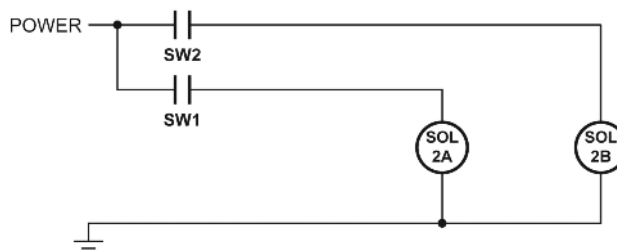
The 115-25 valve is normally sized to match the meter size; however, in no case should the maximum velocity exceed 6.10 meters/second, as shown.

## MAXIMUM FLUID FLOW

SIZE (MM)		DN32	DN40	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	DN450	DN500	DN600
2.29 M/SEC (MILITARY)	MAX	240	300	480	720	1080	1800	4080	7200	11100	15900	19200	24900	31500	39300	56400
4.57 M/SEC (MAX RECOMMENDED)	FLOW	420	600	960	1380	2100	3600	8100	14100	22200	31500	38100	49800	63000	78600	112800
6.10 M/SEC (MAX CONTINUOUS)	(M3/HR)	600	780	1260	1800	2820	4800	10800	18900	29700	42000	50700	66600	84000	104400	150600

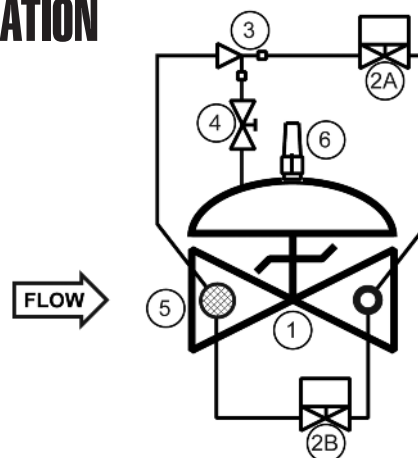
U.S. Military valves cannot exceed a max velocity of 2.29 m/sec. Max recommended fluid flow for petroleum fluids is 4.57 m/sec. Max continuous flow for all fluids is 6.10 m/sec.

## SCHEMATIC



## RECOMMENDED INSTALLATION

- ▶ Install the valve at the appropriate location, typically downstream of the preset meter.
- ▶ Install the valve with adequate space above and around the valve to facilitate servicing. Refer to the Dimension Table.
- ▶ Valve should be installed with the bonnet (cover) at the top, particularly 8" (DN200) and larger valves.
- ▶ Shut-off valves should be installed upstream and downstream of the control valve. These are used to isolate the valve during start-up and maintenance.
- ▶ Following main valve installation, the solenoids must be wired into the preset register, as shown in the wiring diagram.



## MAX. PRESSURE

(Based on ANSI flange ratings.)  
(The pressures listed here are maximum working pressures at 37.78°C.)

END CONNECTIONS	DUCTILE IRON	STEEL/STN STL	ALUMINUM
Threaded	44.1 bar	44.1 bar	19.7 bar
Grooved	20.7 bar	20.7 bar	13.8 bar
150# Flanged	17.2 bar	19.7 bar	19.7 bar
300# Flanged	44.1 bar	51.0 bar	--

Note: Working pressures of solenoids vary greatly, consult factory on application of the OCV Model 115-25 valves.

# Model 115-25 (Terminal Services) METRIC



## SIZES Globe or Angle

Screwed Ends -	1 1/4" - 3" (DN32 thru DN80)
Grooved Ends -	1 1/2" - 6" (DN40 thru DN150) (globe)
	1 1/2" - 6" (DN40 thru DN150) (angle)
Flanged Ends -	1 1/4" - 24" (DN32 thru DN600) (globe)
	1 1/4" - 16" (DN32 thru DN400) (angle)

## MAX. WORKING PRESSURE (at 37.78°C)

17.2 bar for 150# ANSI flanged Ductile Iron.

19.7 bar for Steel and Stainless Steel.

19.7 bar for Aluminum.

300# ANSI flanges are available.

## FLUID OPERATING TEMPERATURE RANGE

Elastomers:

Buna-N -40°C to 82.22°C

Viton -6.67°C to 110°C

Fluorosilicone -40°C to 65.56°C

EPDM -17.78°C to 110°C

## SOLENOID VALVE VOLTAGE

Enclosure: Explosion Proof NEMA 4X, 6P, 7, 9

Body: Brass, Stainless Steel

Voltages: 24, 120, 240, 480 VAC; 12, 24 VDC

## MATERIALS (Consult factory for others)

### Body/Bonnet:

-Ductile Iron (epoxy coated), Carbon Steel (epoxy coated), Stainless Steel, Aluminum

**Seat Ring:** Stainless Steel, Bronze

**Stem:** Stainless Steel, Monel

**Spring:** Stainless Steel

**Diaphragm:** Buna-N, Viton (Nylon reinforced)

**Seat Disc:** Buna-N, Viton

**Pilot:** Stainless Steel, Bronze

**Other pilot system components:** Stainless Steel, Bronze/Brass

**Tubing & Fittings:** Stainless Steel, Copper/Brass

## OPTIONAL FEATURES

Two Stage Opening

Pre-wired junction box

## SPECIFICATIONS (Typical Terminal Services Application)

The two-stage preset valve shall open in one stage and close in two stages based on signals from the preset register.

### DESIGN

The two-stage preset valve shall be a single-seated, line pressure operated, diaphragm actuated, pilot controlled globe valve. The valve shall seal by means of a corrosion-resistant seat and a resilient, rectangular seat disc. These, and other parts, shall be replaceable without removing the valve from the line. The stem of the main valve shall be guided top and bottom by integral bushings. Alignment of the body, bonnet and diaphragm assembly shall be by precision dowel pins. The diaphragm shall not be used as a seating surface, nor shall the pistons be used as an operating means. The pilot system shall be furnished complete, installed on the main valve and include two solenoid pilots, a needle valve and an inline strainer. The two-stage preset valve shall be operationally and hydrostatically tested prior to shipment.

### MATERIALS OF CONSTRUCTION

The main valve body and bonnet shall be Ductile Iron. All ferrous surfaces shall be coated with 4 mils of epoxy. The main valve seat ring shall be stainless steel. Elastomers (diaphragms, resilient seats and O-rings) shall be Buna-N. Solenoid pilots shall be Stainless Steel, as shall the needle valve and control line tubing. The solenoid enclosure shall be explosion-proof and suitable for operation on <voltage>.

### OPERATING CONDITIONS

The two-stage preset valve shall be suitable for operation at <X> bar at flow rates up to <X> M<sup>3</sup>/HR.

### ACCEPTABLE PRODUCTS

The two-stage preset valve shall be a <size> Model 115-25, <globe pattern, angle pattern>, with <threaded, grooved, 150# flanged, 300# flanged> end connections, as manufactured by OCV Control Valves, Tulsa, Oklahoma, USA.

## CE Markings

Applies to fuel valves installed in the European Union in accordance with the Pressure Equipment Directive, 97/23/EC

CE-marked valves are available in LCB steel and CF8M stainless steel only OCV is registered to the PED through Det Norske Veritas

The following valves will be CE-marked:

- 6" (DN150) and larger valves, 150# and 300# class, liquid fuel only
- 2" (DN50) thru 4" (DN100) valves, 300# class, liquid fuel
- 1 1/4" (DN32) thru 4" (DN100) valves, 300# class, LPG or Butane service
- 4" (DN100) and smaller valves in Class 150# (liquids) are furnished under SEP with no CE-mark

OCV valves can be mounted in the horizontal or vertical position, however 8" (DN200) and larger valves are best suited to be mounted horizontally. Space should be taken into consideration when mounting valves and their pilot systems.

A routine inspection & maintenance program should be established and conducted yearly by a qualified technician. Consult our factory @ **1-888-628-8258** for parts and service.

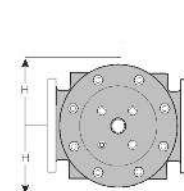
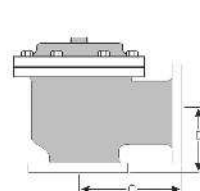
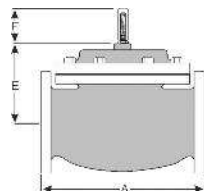
### When ordering your 115-25 valve, please provide:

Fluid to be controlled - Model Number - Size - Globe or Angle End Connection - Body Material Trim Material - Solenoid Voltage Special Requirements / Installation Requirements

METRIC CONVERSION - MM

DIM	END CONN	DN32 - DN40	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	DN600
A	SCREWED	222	251	267	330								
	GROOVED	222	251	267	330	387	508						
	150# FLGD	216	238	267	305	381	451	645	756	863	991	1026	1575
	300# FLGD	222	251	283	324	397	473	670	791	902	1029	1067	1619
C	SCREWED	111	121	152	165								
	GROOVED	111*	121	152	165	194							
	150# FLGD	108	121	152	152	191	254	322	378	432		529	
	300# FLGD	111	127	162	162	198	267	335	396	451		549	
D	SCREWED	79	98	102	114								
	GROOVED	79*	98	102	114	143							
	150# FLGD	76	98	102	102	140	152	203	289			398	
	300# FLGD	79	105	111	111	148	165	216	306			419	
E	ALL	152	152	178	165	203	254	302	391	457	457	483	686
F	ALL	98	98	98	98	98	98	162	162	162	162	162	203
H	ALL	254	279	279	279	305	330	356	432	457	508	508	724

\*GROOVED END NOT AVAILABLE IN DN32



QUALITY SYSTEM  
REGISTERED TO  
ISO 9001

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