



# Model 115-3 (Terminal Services) METRIC



The Model 115-3 has a wide range of applications: anywhere it may be required to position a valve electrically.

Typical examples include:

- ► Process control
- ► Supervisory flow or pressure control
- Fuel terminal loading racks

# **SERIES FEATURES**

- Electrically operated solenoids enable the valve to be opened, closed, or held in any position
- Can be maintained without removal from the line
- Independently adjustable opening and closing speeds
- Factory tested and can be pre-set to your requirements
- Needle valves can be used for isolation during maintenance and troubleshooting

#### OPERATION

Two two-way solenoids operate the Model 115-3. The first connects the main valve inlet to the diaphragm chamber and, when it is open, causes the main valve to close. The second solenoid connects the diaphragm chamber to the main valve outlet and, when it is open, allows the main valve to open. A needle valve is installed in series with each solenoid, giving separate adjustment of the valve opening and closing speeds.

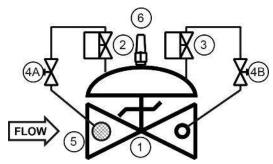
The solenoids can be supplied to give one of the following "default" modes on absence or loss of electrical power: -Default to closed -Default to open -Default in last position

The Model 115-3 consists of the following components, arranged as shown on the schematic diagram:

- Model 65 Basic Control Valve (Fail Closed)
- Model 450 Two-Way Solenoid Pilot Model 451 Two-Way Solenoid Pilot Model 141-2 Needle Valve

- Model 123 Inline Strainer
- 6.) Model 155 Visual Indicator (Optional)

# **SCHEMATIC**



# INSTALLATION

- Install the valve with adequate space above and around the valve to facilitate servicing. Refer to the Dimension Table.
- ► Valve should be installed with the bonnet (cover) at the top, particularly 8" (DN200) and larger valves, and any valve with a limit switch.
- Shut-off valves should be installed upstream and downstream of the control valve. These are used to isolate the valve during start-up and maintenance.
- Following main valve installation, the solenoid must be wired into the user's control system. This is a simple two-wire (plus ground) connection.

### SIZING

Definitive sizing information can be found in the Series 115 section of the OCV Catalog and **Engineering section Performance** Charts. Consult the factory for assistance.

MAX. PRESSURE (The pressures listed here are maximum working pressures at 37.78°C)

END CONNECTIONS	DUCTILE IRON	STEEL WCB	STEEL LCB	STN.STL.	ALUMINUM
Threaded	44.1 bar	44.1 bar	44.1 bar	44.1 bar	19.7 bar
Grooved	20.7 bar	20.7 bar	20.7 bar	20.7 bar	13.8 bar
150# Flanged	17.2 bar	19.7 bar	18.4 bar	19.0 bar	19.7 bar
300# Flanged	44.1 bar	51.0 bar	48.0 bar	49.6 bar	

Note: Working pressures of solenoids vary greatly, consult factory on application of OCV Model 115-3 valves.

### MAXIMUM FLUID FLOW

SIZE (MM)			DN40	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	DN450	DN500	DN600
2.29 M/SEC (MILITARY)	MAX	240	300	480	720	1080	1800	4080	7200	11100	15900	19200	24900	31500	39300	56400
4.57 M/SEC (MAX RECOMMENDED)	FL0W	420	600	960	1380	2100	3600	8100	14100	22200	31500	38100	49800	63000	78600	112800
6.10 M/SEC (MAX CONTINUOUS)	(M3/HR)	600	780	1260	1800	2820	4800	10800	18900	29700	42000	50700	66600	84000	104400	150600

U.S. Military valves cannot exceed a max velocity of 2.29 m/sec. Max recommended fluid flow for petroleum fluids is 4.57 m/sec. Max continuous flow for all fluids is 6.10 m/sec.

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SIZES GLOBE/ANGLE

Growed Ends - 1 1/4" - 3" (DN32 thru DN80) Grooved Ends - 1 1/2" - 6" (globe) (DN40 thru DN150) 1-1/2" - 4" (angle) (DN40 thru DN150) Flanged Ends - 1 1/4" - 24" (globe) (DN32 thru DN600) 1 1/4" - 16" (angle) (DN32 thru DN400)

#### FLUID OPERATING TEMPERATURE RANGE

(Valve Elastomers) Buna-N -40°C to 82.22°C Viton -6.67°C to 110°C

Fluorosilicone -40°C to 65.56°C EPDM -17.78°C to 110°C

**MATERIALS** 

Consult factory for others.

Body/Bonnet: Ductile Iron (epoxy coated), Carbon Steel (epoxy coated), Stainless Steel, Aluminum Seat Ring: Stainless Steel, Bronze Stem: Stainless Steel, Monel

Spring: Stainless Steel
Diaphragm: Buna-N, Viton, (Nylon reinforced)
Seat Disc: Buna-N, Viton
Pilot: Stainless Steel, Bronze Other pilot system components:

Stainless Steel, Bronze/Brass Tubing & Fittings: Stainless Steel, Copper/Brass

SOLENOID

Enclosure: Explosion Proof NEMA 4X, 6P, 7, 9

Body: Stainless Steel, Brass Voltages: 24, 120, 240, 480 VAC 12, 24 VDC

Note: Working pressures of solenoids vary greatly, consult factory on application of OCV Model 115-3 valves.

# **SPECIFICATIONS** (Typical Terminal Services Application)

The solenoid control valve shall operate by means of discrete electrical signals. The valve shall be equipped with two two-way solenoid valves that will allow the valve to be opened, closed, or held in any intermediate position. The solenoids shall be configured so that the valve will < open, close, hold position > on loss of electric power.

The solenoid valve shall be a single-seated, line pressure operated, diaphragm actuated, pilot controlled globe valve. The valve shall seal by means of a corrosion-resistant seat and a resilient, rectangular seat disc. These, and other parts, shall be replaceable without removing the valve from the line. The stem of the main valve shall be guided top and bottom by integral bushings. Alignment of the body, bonnet and diaphragm assembly shall be by precision dowel pins. The diaphragm shall not be used as a seating surface, nor shall the pistons be used as an operating means. The pilot system shall be furnished complete and installed on the main valve. It shall include two needle valves, an inline strainer and two solenoid valves. The solenoid control valve shall be operationally and hydrostatically tested prior to shipment. **MATERIALS OF CONSTRUCTION** 

The main valve body and bonnet shall be ductile iron. All ferrous surfaces shall be coated with 4 mils of epoxy. The main valve seat ring shall be stainless steel. Elastomers (diaphragms, resilient seats and 0-rings) shall be Buna-N. The needle valve and control line tubing shall be stainless steel. The solenoid valves shall have stainless steel bodies, explosion-proof enclosures and be suitable for operation on <voltage>

#### **OPERATING CONDITIONS**

The solenoid control valve shall be suitable for pressures of <X to X> bar at flow rates up to <X> m<sup>3</sup>/hr.

#### ACCEPTABLE PRODUCTS

The solenoid control valve shall be a < size > Model 115-3, < globe pattern, angle pattern>, with <150# flanged, 300# flanged, threaded, grooved> end connections, as manufactured by OCV Control Valves, Tulsa, Oklahoma, USA.

METRIC DIMENSIONS - M.M.

DIM	END CONN.	DN32-DN40	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	DN600
А	SCREWED	222	251	267	330	945	1944		100	244	(44)	344	1000
	GROOVED	222	251	267	330	387	508	-	229	87 <u>14</u>	340	940	2
	150# FLGD	216	238	267	305	381	451	645	756	864	991	1026	1575
	300# FLGD	222	251	283	324	397	473	670	791	902	1029	1067	1619
C ANGLE	SCREWED	111	121	152	165		355		77.			77	Cert I
	GROOVED	111*	121	152	165	194		-					(199
	150# FLGD	108	121	152	152	191	254	322	378	432	(44)	529	See 1
	300# FLGD	111	127	162	162	198	267	335	395	451	144	549	27445
D ANGLE	SCREWED	79	98	102	114	<u> </u>	1923	124	323	77 <u>10</u>	476;	221	7,000
	GROOVED	79*	98	102	114	143	9.50		550	0. <del>27</del>	(7/2)		5.7
	150# FLGD	76	98	102	102	140	152	203	289	279	275	398	State
	300# FLGD	79	105	111	111	148	165	216	306	298		419	
E	ALL	152	152	178	165	203	254	302	391	432	457	483	686
F	ALL	98	98	98	98	98	98	162	162	162	162	162	203
Н	ALL	254	279	279	279	305	330	356	432	457	508	508	724

\*GROOVED END NOT AVAILABLE IN DN32

#### **CE Markings**

Applies to fuel valves installed in the European Union in accordance with the Pressure

Equipment Directive, 97/23/EC
CE-marked valves are available in LCB steel and CF8M stainless steel only
OCV is registered to the PED through Det Norske Veritas

Det vis registered to the PEC through Det Norske Ventas
The following valves will be CE-marked:

6" (DN150) and larger valves, 150# and 300# class, liquid fuel only

2" (DN50) thru 4" (DN100) valves, 300# class, liquid fuel

1 1/4" (DN32) thru 4" (DN100) valves, 300# class, LPG or Butane service

4" (DN100) and smaller valves in Class 150# (liquids) are furnished under SEP

For maximum efficiency, the OCV control valve should be mounted in a piping system so that the valve bonnet (cover) is in the top position. Other positions are acceptable but may not allow the valve to function to its fullest and safest potential. In particular, please consult the factory before installing 8" (DN200) and larger valves, or any valves with a limit switch, in positions other than described. Space should be taken into consideration when mounting valves and their pilot systems.

A routine inspection & maintenance program should be established and conducted yearly by a qualified technician. Consult our factory @ 1-918-627-1942 for parts and service.

#### How to order your Model 115-3 valve

When ordering please provide:
Fluid to be controlled - Model Number - Size - Globe or Angle - End Connection - Body
Material - Trim Material - Solenoid Voltage - Energize to Open or Close Valve - Special
Requirements / Installation Requirements - Power failure mide open/close/hold last
position

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