Pressure Relief/Defuel/Flush/Back Pressure Control Valves





#### Pressure Relief/Pressure Sustaining Valve

### Description

The pressure relief/pressure sustaining valve shall function to prevent main line pressure from exceeding a predetermined maximum, preventing the upstream pressure from falling below a predetermined minimum.

The OCV 108-2 has a wide range of applications - anywhere a system must be protected from pressures that are too high (relief) or too low (sustaining). Typical applications include:

- Pump systems
- Fuel distribution systems

#### Features & Benefits

- Relief Valve limits inlet pressure by relieving excess pressure
- Pressure Sustaining prevents inlet pressure from dropping below a predetermined minimum
- Operates over a wide flow range
- Inlet pressure is adjustable with a single screw
- Quick opening; adjustable closing speed
- Can be maintained without removal from the line
- Factory tested and can be preset to your requirements

### Typical Applications

Commercial Airports

Military Bases

Bulk Fuel Storage Tanks

Truck On/Off Loading



Fuel Farms

Hydrant Systems

Mobile Refueling Equipment (Carts/Trucks/Tankers)





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Refineries

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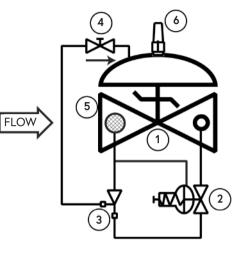


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> Operation

The normally closed, spring-loaded pilot, sensing upstream pressure, responds to changes in pressure and causes the main valve to do the same. The net result is a constant modulating action of the pilot and main valve to hold the upstream pressure constant. The pilot system is equipped with a closing speed control that fine tunes the valve response to the system variables.



### Components

The OCV 108-2 consists of the following components, arranged as shown on the schematic diagram:

- 1 Model 65 Basic Control Valve
- 2 Model 1330 Pressure Relief/Back Pressure Pilot
- 3 Model 126 Ejector
- 4 Model 141-3 Flow Control Valve
- 5 Model 123 Inline Strainer
- 6 Model 155 Visual Indicator (optional)

#### Pressure Table

End Connections	nd Connections Ductile Iron		STEEL LCB	STEEL WCB	Aluminum				
Standard (Maximum Working Pressures at 100°F)									
Screwed	640 psi	640 psi			285 psi				
Grooved	300 psi	300 psi			200 psi				
150# Flanged	250 psi	285 psi			285 psi				
300# Flanged 640 psi		740 psi							
Metric (Maximum Working Pressures at 37.78°C)									
Screwed	44.1 bar	44.1 bar	44.1 bar	44.1 bar	19.7 bar				
Grooved	20.7 bar	20.7 bar	20.7 bar	20.7 bar	13.8 bar				
150# Flanged	17.2 bar	19.0 bar	18.4 bar	19.7 bar	19.7 bar				
300# Flanged 44.1 bar		49.6 bar	48.0 bar	51.0 bar					

Based on ANSI flange ratings.



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### Flow Chart

Standard Size Max. Flow (GPM)	1 1⁄4"	1 1⁄2"	2"	2 1⁄2"	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"
7.5 FT/SEC (Military)	40	50	80	120	180	300	680	1200	1850	2650	3200	4150	5250	6550	9400
15 FT/SEC (Max. Recommended)	70	100	160	230	350	600	1350	2350	3700	5250	6350	8300	10500	13100	18800
20 FT/SEC (Max. Continuous)	100	130	210	300	470	800	1800	3150	4950	7000	8450	11100	14000	17400	25100
Metric Size Max. Flow (m³/hr)	DN32	DN40	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	DN450	DN500	DN600
2.29 M/SEC (Military)	9	11	18	27	41	68	154	272	420	602	726	942	1192	1487	2134
4.57 M/SEC (Max. Recommended)	16	23	36	52	79	136	306	533	840	1192	1441	1884	2384	2974	4268
6.10 M/SEC (Max. Continuous)	23	30	48	68	107	182	409	715	1124	1589	1918	2520	3178	3950	5698

The OCV 108-2 is normally sized to match the meter size; however, in no case should the maximum velocity exceed 20 ft/sec (metric: 6.10 meters/sec).

Resetting, maintenance and periodic testing instructions must be followed as described in detail in the applicable OCV IOM (Installation, Operation & Maintenance) Manual.

### Typical Materials

Part	Standard Material
Body/Bonnet	Ductile Iron (epoxy coated), Carbon Steel (epoxy coated), Stainless Steel, Aluminum
Seat Ring	Stainless Steel, Bronze
Stem	Stainless Steel, Monel
Spring	Stainless Steel
Diaphragm	Buna-N, Viton (Nylon reinforced)
Seat Disc	Buna-N, Viton
Pilot	Stainless Steel, Bronze
Other Pilot System Components	Stainless Steel, Bronze/Brass
Tubing & Fittings	Stainless Steel, Copper/Brass



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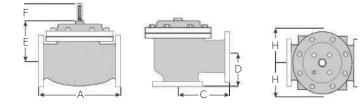
#### General Arrangement & Dimensions

Standar	d Sizes												
DIM	END CONN.	1 <sup>1</sup> / <sub>4</sub> - 1 <sup>1</sup> / <sub>2</sub> "	2"	2 <sup>1</sup> / <sub>2</sub> "	3"	4"	6"	8"	10"	12"	14"	16"	24"
A	SCREWED	8 <sup>3</sup> / <sub>4</sub>	9 <sup>7</sup> / <sub>8</sub>	10 <sup>1</sup> / <sub>2</sub>	13								
	GROOVED	8 <sup>3</sup> / <sub>4</sub>	9 7/8	10 <sup>1</sup> / <sub>2</sub>	13	15 <sup>1</sup> / <sub>4</sub>	20						
	150# FLGD	8 <sup>1</sup> / <sub>2</sub>	9 <sup>3</sup> / <sub>8</sub>	10 <sup>1</sup> / <sub>2</sub>	12	15	17 <sup>3</sup> / <sub>4</sub>	25 <sup>3</sup> /8	29 <sup>3</sup> / <sub>4</sub>	34	39	40 <sup>3</sup> / <sub>8</sub>	62
	300# FLGD	8 <sup>3</sup> / <sub>4</sub>	9 7/8	11 <sup>1</sup> / <sub>8</sub>	12 <sup>3</sup> / <sub>4</sub>	15 5/8	18 5/8	26 <sup>3</sup> /8	31 <sup>1</sup> / <sub>8</sub>	35 <sup>1</sup> / <sub>2</sub>	40 <sup>1</sup> / <sub>2</sub>	42	63 <sup>3</sup> / <sub>4</sub>
С	SCREWED	4 <sup>3</sup> / <sub>8</sub>	4 <sup>3</sup> / <sub>4</sub>	6	6 <sup>1</sup> / <sub>2</sub>								
	GROOVED	4 <sup>3</sup> / <sub>8</sub> *	4 <sup>3</sup> / <sub>4</sub>	6	61/2	7 5/8							
ANGLE	150# FLGD	4 <sup>1</sup> / <sub>4</sub>	4 <sup>3</sup> / <sub>4</sub>	6	6	7 1/2	10	12 11/16	14 7/8	17		20 13/16	
	300# FLGD	4 <sup>3</sup> / <sub>8</sub>	5	6 <sup>3</sup> /8	6 <sup>3</sup> /8	7 <sup>13</sup> / <sub>16</sub>	10 <sup>1</sup> / <sub>2</sub>	13 <sup>3</sup> / <sub>16</sub>	15 <sup>9</sup> / <sub>16</sub>	17 <sup>3</sup> / <sub>4</sub>		21 5/8	
	SCREWED	3 <sup>1</sup> / <sub>8</sub>	3 <sup>7</sup> /8	4	4 <sup>1</sup> / <sub>2</sub>								
D	GROOVED	3 1/8 *	3 7/8	4	4 <sup>1</sup> / <sub>2</sub>	5 <sup>5</sup> /8							
ANGLE	150# FLGD	3	3 7/8	4	4	5 <sup>1</sup> / <sub>2</sub>	6	8	11 <sup>3</sup> /8	11		15 11/16	
	300# FLGD	3 <sup>1</sup> / <sub>8</sub>	4 <sup>1</sup> / <sub>8</sub>	4 <sup>3</sup> / <sub>8</sub>	4 <sup>3</sup> / <sub>8</sub>	5 <sup>13</sup> / <sub>16</sub>	61/2	8 <sup>1</sup> / <sub>2</sub>	12 <sup>1</sup> / <sub>16</sub>	11 <sup>3</sup> / <sub>4</sub>		16 <sup>1</sup> / <sub>2</sub>	
E	ALL	6	6	7	6 <sup>1</sup> / <sub>2</sub>	8	10	11 <sup>7</sup> /8	15 <sup>3</sup> /8	17	18	19	27
F (OPT)	ALL	3 7/8	3 7/8	3 7/8	3 7/8	3 <sup>7</sup> /8	3 7/8	6 <sup>3</sup> /8	6 <sup>3</sup> /8	6 <sup>3</sup> /8	6 <sup>3</sup> /8	6 <sup>3</sup> /8	8
Н	ALL	10	11	11	11	12	13	14	17	18	20	20	28 <sup>1</sup> / <sub>2</sub>
Metric S		DN 00 40			DNIGO	DNMOO	DNIEG	51000		51/200	DNOFO	51400	
Metric S DIM	END CONN.	DN32-40	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	DN600
	END CONN. SCREWED	222	251	267	330							DN400	DN600 
	END CONN. SCREWED GROOVED	222 222	251 251	267 267	330 330	 387	508						
DIM	END CONN. SCREWED GROOVED 150# FLGD	222 222 216	251 251 238	267 267 267	330 330 305	 387 381	 508 451	  645	  756	  863	  991	  1026	  1575
DIM	END CONN. SCREWED GROOVED 150# FLGD 300# FLGD	222 222 216 222	251 251 238 251	267 267 267 283	330 330 305 324	 387 381 397	 508 451 473	 645 670	 756 791		 991 1029		
DIM	END CONN. SCREWED GROOVED 150# FLGD 300# FLGD SCREWED	222 222 216 222 111	251 251 238 251 121	267 267 267 283 152	330 330 305 324 165	 387 381 397 	 508 451 473 	 645 670	 756 791	 863 902	 991 1029 	 1026 1067 	 1575 1619 
DIM A C	END CONN. SCREWED GROOVED 150# FLGD 300# FLGD SCREWED GROOVED	222 222 216 222 111 111*	251 251 238 251 121 121	267 267 267 283 152 152	330 330 305 324 165 165	 387 381 397  194	 508 451 473 	 645 670 	 756 791 	 863 902 	 991 1029 	 1026 1067 	 1575 1619 
DIM	END CONN. SCREWED GROOVED 150# FLGD 300# FLGD SCREWED GROOVED 150# FLGD	222 222 216 222 111 111* 108	251 251 238 251 121 121 121	267 267 283 152 152 152	330 330 305 324 165 165 152	 387 381 397  194 191	 508 451 473  254	 645 670  322	 756 791  378	 863 902  432	 991 1029  	 1026 1067  529	 1575 1619 
DIM A C	END CONN. SCREWED GROOVED 150# FLGD 300# FLGD SCREWED GROOVED 150# FLGD 300# FLGD	222 222 216 222 111 111* 108 111	251 251 238 251 121 121 121 121 121 127	267 267 283 152 152 152 152 162	330 330 305 324 165 165 152 162	 387 381 397  194 191 198	 508 451 473  254 267	 645 670  322 335	 756 791  378 395	 863 902  432 451	 991 1029  	 1026 1067  529 549	 1575 1619  
DIM A C ANGLE	END CONN. SCREWED GROOVED 150# FLGD 300# FLGD GROOVED 150# FLGD 300# FLGD SCREWED	222 222 216 222 111 111* 108 111 79	251 251 238 251 121 121 121 121 127 98	267 267 283 152 152 152 152 162 102	330           330           305           324           165           165           165           152           162           114	 387 381 397  194 191 198 	 508 451 473  254 267 	 645 670  322 335 	 756 791  378 395 	 863 902  432 451 	 991 1029  	 1026 1067  529 549 	 1575 1619 
DIM A C ANGLE D	END CONN. SCREWED GROOVED 150# FLGD 300# FLGD SCREWED GROOVED 150# FLGD 300# FLGD SCREWED GROOVED	222 222 216 222 111 111* 108 111 79 79*	251 251 238 251 121 121 121 121 127 98 98	267 267 283 152 152 152 152 162 102	330           330           305           324           165           165           152           162           114	 387 381 397  194 191 198  143	 508 451 473  254 267  	 645 670  322 335 	 756 791  378 395 	 863 902  432 451 	 991 1029   	 1026 1067  529 549 	 1575 1619  
DIM A C ANGLE	END CONN. SCREWED GROOVED 150# FLGD 300# FLGD SCREWED GROOVED 150# FLGD SCREWED GROOVED 150# FLGD	222 222 216 222 111 111* 108 111 79 79* 76	251 251 238 251 121 121 121 121 127 98 98 98 98	267 267 283 152 152 152 152 162 102 102	330           330           305           324           165           165           165           162           114           114           102	 387 381 397  194 191 198  143 140	 508 451 473  254 267  152	 645 670  322 335  203	 756 791  378 395  289	 863 902  432 451  279	 991 1029    	 1026 1067  529 549  398	 1575 1619  
DIM A C ANGLE D ANGLE	END CONN. SCREWED GROOVED 150# FLGD 300# FLGD SCREWED GROOVED 150# FLGD SCREWED GROOVED 150# FLGD 300# FLGD	222 222 216 222 111 111* 108 111 79 79* 76 79	251 251 238 251 121 121 121 121 127 98 98 98 98 98 105	267 267 283 152 152 152 152 162 102 102 102 102 102	330           330           305           324           165           165           165           162           114           114           102           111	 387 381 397  194 191 198  143 140 148	 508 451 473  254 267  152 165	 645 670  322 335  203 216	 756 791  378 395  289 306	 863 902  432 451  279 298	 991 1029    	 1026 1067  529 549  398 419	 1575 1619   
DIM A C ANGLE D	END CONN. SCREWED GROOVED 150# FLGD 300# FLGD SCREWED GROOVED 150# FLGD SCREWED GROOVED 150# FLGD	222 222 216 222 111 111* 108 111 79 79* 76	251 251 238 251 121 121 121 121 127 98 98 98 98	267 267 283 152 152 152 152 162 102 102	330           330           305           324           165           165           165           162           114           114           102	 387 381 397  194 191 198  143 140	 508 451 473  254 267  152	 645 670  322 335  203	 756 791  378 395  289	 863 902  432 451  279	 991 1029    	 1026 1067  529 549  398	 1575 1619   

\*Grooved End not available in 11/4" (DN32).

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Pressure Relief/Defuel/Flush/Back Pressure Control Valves



### **Technical Data**

Temperature (Elastomers)							
Buna-N	-40°F to 180°F						
Viton	20°F to 230°F						
Fluorosilicone	-40°F to 150°F						
EPDM	0°F to 230°F						
Sizes							
Screwed Ends	1-1/4" - 3"						
Grooved Ends	1-1/2" - 6" (globe & angle)						
Flanged Ends	1-1/4" - 24" (globe); 1-1/4" - 16" (angle)						
Pressure Rating (ANSI at 100°F)							
250psi for Class 150# ANSI Flanged Ductile Iron							
285psi for Steel/Stainless Steel & Aluminum							
300# ANSI Flanges are available							
Solenoid Voltage							
Enclosure	Explosion Proof NEMA 4X, 6P, 7, 9						
Body	Brass, Stainless Steel						
Voltages 24, 120, 240, 480 VAC; 12, 24 VDC							

Body & Cover Material
Ductile Iron
Carbon Steel
Stainless Steel
Aluminum
Trim Material
Bronze/Brass
Stainless Steel
Copper
Optional Components
Two-Stage Opening
Visual Indicator
Pre-Wired Junction Box
Items to Specify
Fluid Type
Model Number
Size
Body & Trim Material
Solenoid Voltage
Globe or Angle
Special Installation Requirements

### Engineering Specifications

The pressure relief/pressure sustaining valve shall be a singleseated, line pressure operated, diaphragm actuated, pilot controlled valve. The valve shall seal by means of a corrosion-resistant seat and a resilient, rectangular seat disc. These, and other parts, shall be replaceable without removing the valve from the line. The stem of the main valve shall be guided top and bottom by integral bushings. Alignment of the body, bonnet and diaphragm assembly shall be by precision dowel pins. The diaphragm shall not be used as a seating surface, nor shall the pistons be used as an operating means. The pilot system shall be furnished complete and installed on the main valve. It shall include a closing speed control and an inline strainer. The pressure relief/pressure sustaining valve shall be operationally and hydrostatically tested prior to shipment. The main valve body and bonnet shall be ductile iron. All ferrous surfaces shall be coated with 4 mils of epoxy. The main valve seat ring shall be stainless steel. Elastomers (diaphragms, resilient seats and o-rings) shall be Buna-N. Control pilots shall be stainless steel. The closing speed control shall be stainless steel, as shall the control line tubing and fittings. The pressure relief/pressure sustaining valve shall be suitable on <voltage> (see Technical Data section). The pressure relief/pressure sustaining valve shall be suitable for pressures of <X to X> psi (see Pressure Table) at flow rates up to <X> gpm (see Flow Chart). The pressure relief/pressure sustaining valve shall be an OCV 108-2, as manufactured by OCV, Tulsa, OK, USA.

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