

Model 727-3 ▲

The Model 727-3 has a wide range of applications: anywhere a pressure must be reduced to a manageable level.

Typical applications include:

- High rise and commercial buildings
- Pump systems
- Zone pressure control in municipal and industrial water
- Irrigation systems

MODEL FEATURES

- ▶ Reduces a higher inlet pressure to a lower outlet pressure
- ▶ Constant outlet pressure over a wide flow range
- ▶ Reduced port design allows use of properly sized valves without separate reducer fittings
- ▶ Pilot-operated main valve not subject to pressure fall off
- ▶ Outlet pressure is adjustable with a single screw
- ▶ Adjustable opening/response speed
- ▶ Can be maintained without removal from the line
- ▶ Factory tested and can be pre-set to your requirements

OPERATION

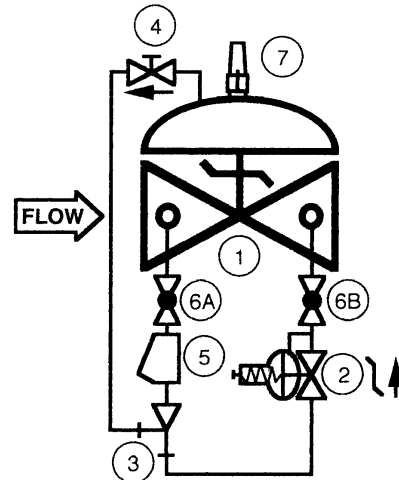
The normally open, spring-loaded pilot, sensing downstream pressure, responds to changes in pressure and causes the main valve to do the same. The net result is a constant modulating action of the pilot and main valve to hold the downstream pressure constant. The pilot system is equipped with an opening speed control that fine tunes the valve response to the system variables.

COMPONENTS

The Model 727-3 consists of the following components, arranged as shown on the schematic diagram:

- 1.) Model 765 Basic Reduced Port Control Valve
- 2.) Model 1340 Pressure Reducing Pilot
- 3.) Model 126 Ejector
Fixed orifice pilot system supply restrictor
- 4.) Model 141-3* Flow Control Valve
Adjustable closing speed control
*NOTE: Model 141-2 Needle valve used on 3"-4" valves
- 5.) Model 159 Y-Strainer
Protects pilot system from dirt/debris
- 6.) Model 141-4 Isolation Ball valves
- 7.) Model 155 Visual Indicator (Optional)

SCHEMATIC



RECOMMENDED INSTALLATION

- Install the valve with adequate space above and around the valve to facilitate servicing. Refer to the Dimension table.
- Valve should be installed with the bonnet (cover) at the top, particularly 8" and larger valves, and any valve with a limit switch.
- Shut-off valves should be installed upstream and downstream of the control valve. These are used to isolate the valve during startup and maintenance.
- Install a pressure gauge upstream of the valve to enable adjustment to the required pressure setting. This gauge may be installed in the upstream side port of the valve body.

SIZING

Sizing is a critical issue in the selection of pressure reducing valves. Definitive sizing information can be found in the OCV catalog, Series 127 section and the Engineering section Performance Charts. Better yet, visit our web-site and use the ValveMaster Premier software. Finally, you may always contact the factory for assistance.

MAX. PRESSURE (Ductile Iron)

150# Flanges	250 psi
300# Flanges	640 psi

The pressures listed above are maximum pressures at 100°F.

SIZES

GLOBE

Flanged Ends (globe) 3" -24"

Flanged Ends (angle) 3" -24"

TEMPERATURE RANGE

(Valve Elastomers)

EPDM 32°F - 230°F*

SPRING RANGE

(inlet setting)

5-30 psi, 20-80 psi, 20-200 psi,

100-300 psi

MATERIALS

Body/Bonnet: Ductile iron (epoxy coated)

Others available (consult factory)

Seat Ring: low-lead Bronze, Stainless steel

Stem: Stainless Steel, Monel

Spring: Stainless Steel

Diaphragm: EPDM*

Seat Disc: EPDM*

Pilot: low-lead Bronze, Stainless steel

Other pilot system components:

low-lead Bronze/Brass, Stainless steel

Tubing & Fittings: Copper/brass,

Stainless steel

*Others available upon request.

**Valves 1-1/4" through 24" are certified to NSF/ANSI 372. Valves 4" through 24" are also certified to NSF/ANSI 61-G.

SPECIFICATIONS (Typical Water Application)

The pressure reducing valve shall function to reduce a higher upstream pressure to a constant, lower downstream pressure regardless of fluctuation in supply or demand.

DESIGN

The valve shall be a single-seated, line pressure operated, diaphragm actuated, pilot controlled, reduced port globe valve. The valve shall seal by means of a corrosion-resistant seat and a resilient, rectangular seat disc. These, and other parts, shall be replaceable without removing the valve from the line. The stem of the main valve shall be guided top and bottom by integral bushings. Alignment of the body, bonnet, and diaphragm assembly shall be by precision dowel pins. The diaphragm shall not be used as a seating surface, nor shall pistons be used as an operating means. The pilot system shall be furnished complete and installed on the main valve. It shall include a opening speed control, Y-strainer, and isolation ball valves. The pressure reducing valve shall be operationally and hydrostatically tested prior to shipment.

MATERIALS OF CONSTRUCTION

The main valve body and bonnet shall be ductile iron per ASTM A536, Grade 65-45-12. All ferrous surfaces shall be coated with 4 mils of epoxy. The main valve seat ring shall be low-lead bronze. Elastomers (diaphragm, resilient seats, and O-rings) shall be EPDM. Control pilots shall be low-lead bronze. The closing speed control, Y-strainer and isolation ball valves shall be brass, and control line tubing shall be copper.

OPERATING CONDITIONS

The pressure reducing valve shall be suitable for reducing inlet pressures of <V to W> psi to a constant outlet pressure of <X> psi at flow rates ranging from <Y to Z> gpm.

ACCEPTABLE PRODUCTS

The pressure reducing valve shall be a <SIZE> Model 727-3, globe pattern, with <150# flanged> <300# flanged> end connections, as manufactured by OCV Control Valves, Tulsa, Oklahoma, USA.

U.S. DIMENSIONS - INCHES

DIM	END CONN	3	4	6	8	10	12	16	18	20	24
A	150# FLGD	10 1/2	13 1/2	15 1/2	21 5/8	26	30	34 1/2	48	48	48
	300# FLGD	10 7/8	14 1/8	16 3/8	22 5/8	27 3/8	31 1/2	36 5/8	49 5/8	49 5/8	49 3/4
E	ALL	6	6 1/2	8	10	11 7/8	15 3/8	17	19	19	19
F (Opt)	ALL	3 7/8	3 7/8	3 7/8	3 7/8	6 3/8	6 3/8	6 3/8	6 3/8	6 3/8	6 3/8
H	ALL	11	11	12	13	14	17	18	20	20	20

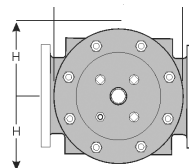
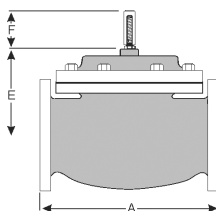
For maximum efficiency, the OCV control valve should be mounted in a piping system so that the valve bonnet (cover) is in the top position. Other positions are acceptable but may not allow the valve to function to its fullest and safest potential. In particular, please consult the factory before installing 8" and larger valves, or any valves with a limit switch, in positions other than described. Space should be taken into consideration when mounting valves and their pilot systems.

A routine inspection & maintenance program should be established and conducted yearly by a qualified technician. Consult our factory @ 1-888-628-8258 for parts and service.

How to order your Model 727-3 valve

When Ordering please provide:

Fluid to be controlled • Model Number • Size • Globe or Angle • End Connection • Body Material • Trim Material • Pilot Options • Pressure Setting or Spring Range • Special Requirements / Installation Requirements



Represented by:

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