

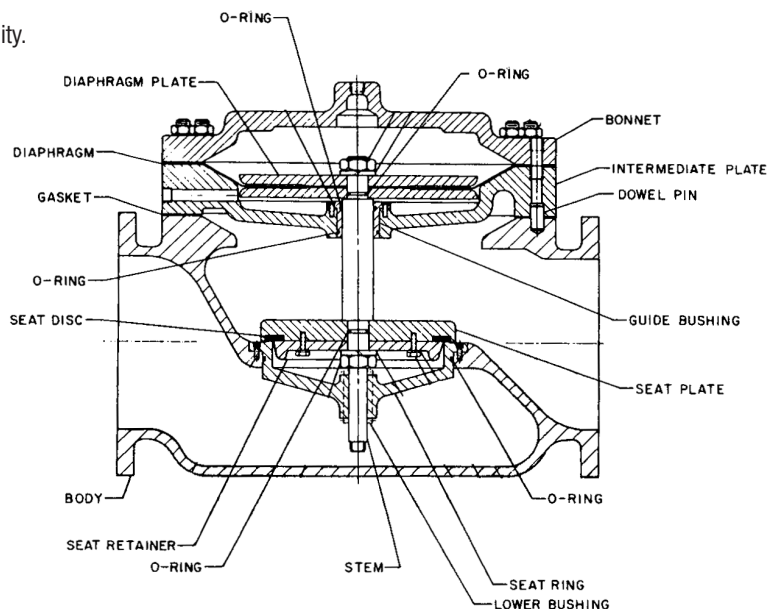
▲ 66-shown

The Basic Control Valve 66 Globe and 66 Angle is a full port engineered valve. Equipped with two diaphragm chambers, sealed from each other by the diaphragm, and isolated from the valve's main flow passage by an intermediate plate. By pressurizing one control chamber while simultaneously venting the other, the valve is positively powered to both open and close.

A large majority of OCV control valves have a single diaphragm chamber and operate off line pressure; more specifically, off the pressure differential between the inlet and outlet ports of the valve. There are, however, conditions that do not lend themselves to such an operation. For example, adequate differential to properly actuate the valve may not exist, the liquid being handled may be extremely dirty or otherwise unsuitable, or design of the system may, for some reason, make it preferable to use an outside power source. Under such conditions, the OCV Power Actuated Valve 66/66A provides an excellent

FEATURES / BENEFITS

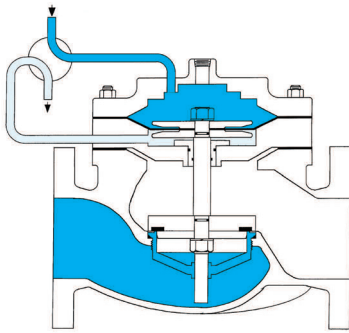
- ▶ Operates automatically off line pressure or independent pressure source.
- ▶ Heavy-duty, nylon-reinforced diaphragm isolates top chamber operating pressure from bottom chamber line pressure.
- ▶ Rectangular-shaped, soft seat seal provides drip-tight Class VI closure.
- ▶ Diaphragm assembly guided center and bottom
- ▶ Throttling seat retainer for flow and pressure stability.
- ▶ Easily maintained without removal from the line.
- ▶ Diaphragm replaced without removing internal stem assembly.
- ▶ Replaceable seat ring.
- ▶ Alignment pins assure proper reassembly after maintenance.
- ▶ Center-tapped bonnet facilitates installation of position indicator or valve-actuated switches.
- ▶ Ductile iron and steel valves are epoxy-coated inside and out, for maximum corrosion protection.
- ▶ Valves are factory tested.
- ▶ Valves are serial numbered and registered to facilitate replacement parts and factory support.



7400 East 42nd Place • Tulsa, Oklahoma 74145 • USA

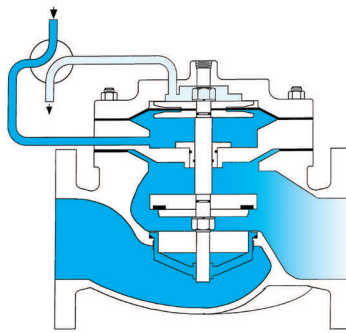
Phone: 1-918-627-1942 • Toll Free: 1-888-OCV-VALV (628-8258) • Email: usa@aquestia.com

FUNCTIONAL OPERATION



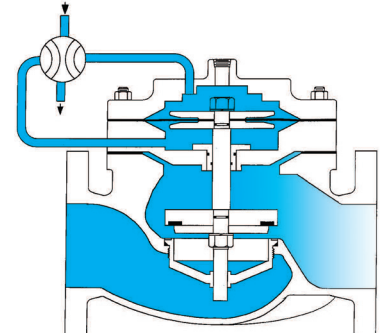
Valve Closed

Applying pressure to the upper diaphragm chamber and simultaneously venting the lower chamber (typically to drain) causes the valve to go fully closed.



Valve Open

Applying pressure to the lower diaphragm chamber and simultaneously venting the upper chamber (typically to drain) causes the valve to go fully open.



Valve Modulating

Locking pressures in both the upper and lower diaphragm chamber simultaneously allows for holding the valve in a position other than full open or closed.

BASIC VALVE FLOW CHARACTERISTICS

VALVE	US	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"	6"	8"	10"	12"	14"	16"	24"
SIZE	METRIC	DN32	DN40	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	DN600
GLOBE	US	23	27	47	68	120	200	450	760	1250	1940	2200	2850	6900
Cv	METRIC	5.5	6.5	11.3	16.3	28.7	47.9	108	182	299	465	527	683	1653
ANGLE	US	30	35	65	87	160	270	550	1000	1600	2400	--	4000	--
Cv	METRIC	7.2	8.4	15.6	20.8	38.3	64.7	132	240	383	575	--	958	--

where:

Q = Flow Rate in USGPM (US) or Q = Flow Rate in liters/sec (Metric)

Cv = Flow Rate in USGPM @ 1 psi pressure drop (US) or Cv = Flow Rate in liter/sec @ 1 bar pressure drop (Metric)

DP = Pressure drop in psi (US) or DP = Pressure drop in bar (Metric)

sg = specific gravity of line fluid

$$DP = sg \left(Q / C_v \right)^2$$

ABOUT YOUR VALVE

OCV Control Valves was founded more than 60 years ago with a vision and commitment to quality and reliability. From modest beginnings, the company has grown to be a global leader just a half century later. In fact, OCV Valves can be found in some capacity in nearly every country around the world from fire protection systems in Malaysia to aircraft fueling systems in Africa and from oil refineries in Russia to water supply systems in the USA and Canada. You will also find our valves in irrigation systems in Europe, South America and the Middle East.

The original foundation on which the company was built allows our team of professionals to not only provide the service required to be a worldwide supplier, but more importantly the opportunity to afford the personal touch necessary to be each of our customers' best partner. Simply stated, we take pride in all that we do.

Committed to the work they do, our employees average over 15 years of service. This wealth of knowledge allows us to provide quality engineering, expert support, exacting control and the know-how to create valves known for their long life.

Being ISO 9001 certified means we are committed to a quality assurance program. Our policy is to supply each customer with consistent quality products and ensure that the process is right every time. Our valves meet and exceed industry standards around the world, including approvals by:



Check individual models for availability.

All valves are not created equal. OCV Control Valves proves that day in and day out. We stand behind our valves and are ready to serve your needs.

7400 East 42nd Place • Tulsa, Oklahoma 74145 • USA

Phone: 1-918-627-1942 • Toll Free: 1-888-OCV-VALV (628-8258) • Email: usa@aquestia.com

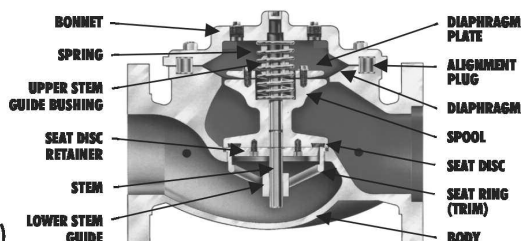
SPECIFICATIONS

VALVE BODY & BONNET		DUCTILE IRON		CAST STEEL		STAINLESS STEEL	
Material Specifications		ASTM A536/65-45-12 (epoxy coated)		ASTM A216/WCB (epoxy coated)		ASTM A351/CF8M	
END CONNECTIONS							
Flange Standard (also available in metric)		ANSI B16.42		ANSI B16.5		ANSI B16.5	
Flange Class		150#	300#	150#	300#	150#	300#
Flange Face		Flat	Raised	Raised	Raised	Raised	Raised
Maximum Working Pressure		250 psi	640 psi	285 psi	740 psi	285 psi	740 psi
Screwed Working Pressure:		ANSI B1.20.1	640 psi	Grooved End Working Pressure:		300 psi	
INTERNALS							
Stem		STAINLESS STEEL					
Spring		STAINLESS STEEL					
Spool		DUCTILE IRON (epoxy coated) / OPTIONAL - STAINLESS STEEL				STAINLESS STEEL	
Seat Disc Retainer		DUCTILE IRON (epoxy coated) (10" & LARGER) STAINLESS STEEL (8" & SMALLER / OPTIONAL - ALL SIZES)				STAINLESS STEEL	
Diaphragm Plate		DUCTILE IRON (epoxy coated) / OPTIONAL - STAINLESS STEEL				STAINLESS STEEL	
Seat Ring (Trim)		LOW-LEAD BRONZE OR STAINLESS STEEL				STN. STL. ASTM A351/CF8M	
Upper Stem Bushing		BRONZE OR TEFLON®				TEFLON®	
Lower Stem Bushing		NOT APPLICABLE FOR LOW-LEAD BRONZE SEAT RINGS / TEFLON® FOR STN.STL. SEAT RINGS					
ELASTOMER PARTS (Rubber)							
Diaphragm/Seat Disc/O-Rings		EPDM / OPTIONAL - VITON®					
Operating Temperature (Consult factory when temperatures approach low or high temperature allowance.)		32°F to 230°F					
COATINGS		EPOXY COATING					
ELECTRICAL SOLENOIDS							
Bodies		BRASS / OPTIONAL - STAINLESS STEEL					
Enclosures		WATER TIGHT, NEMA 1, 3, 4, & 4X					
Power		AC, 60HZ - 24, 120, 240, 480 VOLTS		AC, 50HZ - In 110 VOLT MULTIPLES		DC, 6, 12, 24, 240 VOLTS	
Operation		ENERGIZE TO OPEN (NORMALLY CLOSED)			DE-ENERGIZE TO OPEN (NORMALLY OPEN)		
CONTROL PILOTS							
Bodies		LOW-LEAD BRONZE	STN. STL./ASTM A351/CF8M				
Internal		STAINLESS STEEL	STAINLESS STEEL				
CONTROL CIRCUITS							
Tubing		COPPER	STAINLESS STEEL				
Fittings		LOW-LEAD BRASS	STAINLESS STEEL				

TEFLON® is a registered trademark of DuPont

The diagram shows a cross-section of a valve assembly. On the left, the bonnet is shown with a spring and an upper stem guide bushing. Below the bonnet is the seat disc retainer. On the right, the diaphragm plate is shown with an alignment plug. Below the diaphragm plate is the diaphragm, which is connected to a spool. The spool is connected to a seat disc. The entire assembly is housed within a valve body.

TEFLON® is a registered trademark of DuPont.



Special Service Valve Materials: Duplex Stainless Steel,
Super Duplex Stainless Steel (Contact factory)

Globe Flanged Sizes

1.25"	1.5"	2"	2.5"	3"	4"	6"	8"	10"	12"	14"	16"	18"*	20"*	24"
32mm	40mm	50mm	65mm	80mm	100mm	150mm	200mm	250mm	300mm	350mm	400mm	450mm*	500mm*	600mm

*CONSULT FACTORY

Angle Flanged Sizes

1.25"	1.5"	2"	2.5"	3"	4"	6"	8"	10"	12"	16"
32mm	40mm	50mm	65mm	80mm	100mm	150mm	200mm	250mm	300mm	400mm

Globe/Angle Screwed Sizes

1.25"	1.5"	2"	2.5"	3"
32mm	40mm	50mm	65mm	80mm

Globe/Angle Grooved Sizes

1.5"	2"	2.5"	3"	4"	6"*
32mm	50mm	65mm	80mm	100mm	150mm*

*GLOBE ONLY



7400 East 42nd Place • Tulsa, Oklahoma 74145 • USA

Phone: 1-918-627-1942 • Toll Free: 1-888-OCV-VALV (628-8258) • Email: usa@aqestia.com

DIMENSIONS

U.S. DIMENSIONS - INCHES

DIM	END CONN.	1 1/4-1 1/2	2	2 1/2	3	4	6	8	10	12	14	16	24
A	SCREWED	8 3/4	9 7/8	10 1/2	13	--	--	--	--	--	--	--	--
	GROOVED	8 3/4	9 7/8	10 1/2	13	15 1/4	--	--	--	--	--	--	--
	150# FLGD	8 1/2	9 3/8	10 1/2	12	15	17 3/4	25 3/8	29 3/4	34	39	40 3/8	62
	300# FLGD	8 3/4	9 7/8	11 1/8	12 3/4	15 5/8	18 5/8	26 3/8	31 1/8	35 1/2	40 1/2	42	63 3/4
B	SCREWED	1 7/16	1 11/16	1 7/8	2 1/4	--	--	--	--	--	--	--	--
	GROOVED	1*	1 3/16	1 7/16	1 3/4	2 1/4	--	--	--	--	--	--	--
	150# FLGD	2 5/16-2 1/2	3	3 1/2	3 3/4	4 1/2	5 1/2	6 3/4	8	9 1/2	10 5/8	11 3/4	16
	300# FLGD	2 5/8-3 1/16	3 1/4	3 3/4	4 1/8	5	6 1/4	7 1/2	8 3/4	10 1/4	11 1/2	12 3/4	18
C	SCREWED	4 3/8	4 3/4	6	6 1/2	--	--	--	--	--	--	--	--
	GROOVED	4 3/8*	4 3/4	6	6 1/2	7 5/8	--	--	--	--	--	--	--
	150# FLGD	4 1/4	4 3/4	6	6	7 1/2	10	12 11/16	14 7/8	17	--	20 13/16	--
	300# FLGD	4 3/8	5	6 3/8	6 3/8	7 13/16	10 1/2	13 3/16	15 9/16	17 3/4	--	21 5/8	--
D	SCREWED	3 1/8	3 7/8	4	4 1/2	--	--	--	--	--	--	--	--
	GROOVED	3 1/8*	3 7/8	4	4 1/2	5 5/8	--	--	--	--	--	--	--
	150# FLGD	3	3 7/8	4	4	5 1/2	6	8	11 3/8	11	--	15 11/16	--
	300# FLGD	3 1/8	4 1/8	4 3/8	4 3/8	5 13/16	6 1/2	8 1/2	12 1/16	11 3/4	--	16 1/2	--
E	ALL	7	7	8 1/2	7 3/4	9 3/4	11 3/4	14 5/8	19 1/8	20 3/4	22 1/4	24 1/4	33
F	ALL	3 7/8	3 7/8	3 7/8	3 7/8	3 7/8	3 7/8	6 3/8	6 3/8	6 3/8	6 3/8	6 3/8	8
G	ALL	6	6 3/4	7 11/16	8 3/4	11 3/4	14	21	24 1/2	28	31 1/4	34 1/2	52
H	ALL	10	11	11	11	12	13	14	17	18	20	20	28 1/2

*GROOVED END NOT AVAILABLE IN 1 1/4"

METRIC DIMENSIONS - M.M.

DIM	END CONN.	DN32-DN40	DN50	DN65	DN80	DN100	DN150	DN200	DN250	DN300	DN350	DN400	DN600
A	SCREWED	222	251	267	330	--	--	--	--	--	--	--	--
	GROOVED	222	251	267	330	387	--	--	--	--	--	--	--
	150# FLGD	216	238	267	305	381	451	645	756	864	991	1026	1575
	300# FLGD	222	251	283	324	397	473	670	791	902	1029	1067	1619
B	SCREWED	37	43	48	57	--	--	--	--	--	--	--	--
	GROOVED	25*	30	37	44	57	--	--	--	--	--	--	--
	150# FLGD	59-64	76	89	95	114	140	171	203	241	270	298	406
	300# FLGD	67-78	83	95	105	127	159	191	222	260	292	324	457
C	SCREWED	111	121	152	165	--	--	--	--	--	--	--	--
	GROOVED	111*	121	152	165	194	--	--	--	--	--	--	--
	150# FLGD	108	121	152	152	191	254	322	378	432	--	529	--
	300# FLGD	111	127	162	162	198	267	335	395	451	--	549	--
D	SCREWED	79	98	102	114	--	--	--	--	--	--	--	--
	GROOVED	79*	98	102	114	143	--	--	--	--	--	--	--
	150# FLGD	76	98	102	102	140	152	203	289	279	--	398	--
	300# FLGD	79	105	111	111	148	165	216	306	298	--	419	--
E	ALL	178	178	216	197	148	298	373	486	527	565	616	838
F	ALL	98	98	98	98	98	98	162	162	162	162	162	203
G	ALL	152	171	195	222	298	356	533	622	711	794	876	1321
H	ALL	254	279	279	279	305	330	356	432	457	508	508	724

*GROOVED END NOT AVAILABLE IN DN32

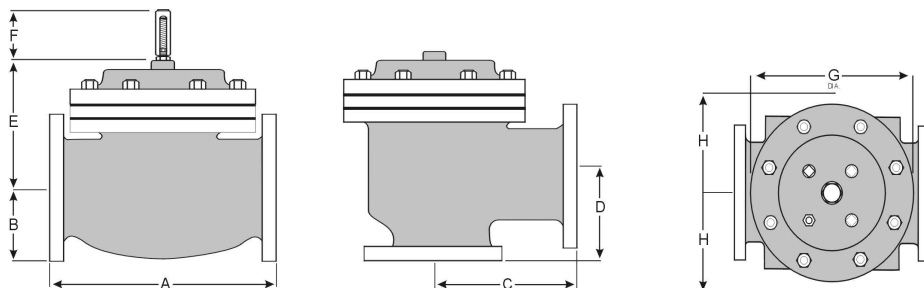
For maximum efficiency, the OCV control valve should be mounted in a piping system so that the valve bonnet (cover) is in the top position. Other positions are acceptable but may not allow the valve to function to its fullest and safest potential. In particular, please consult the factory before installing 8" and larger valves, or any valves with a limit switch, in positions other than described. Space should be taken into consideration when mounting valves and their pilot systems.

A routine inspection & maintenance program should be established and conducted yearly by a qualified technician. Consult our factory @ **1-888-628-8258** for parts and service.

How to order your valve

When Ordering please provide:

Series Number - Valve size - Globe or Angle - Pressure Class - Screwed, Flanged, Grooved - Trim Material - Adjustment Range - Pilot Options - Special needs / or installation requirements.



Represented by:

7400 East 42nd Place • Tulsa, Oklahoma 74145 • USA

Phone: 1-918-627-1942 • Toll Free: 1-888-OCV-VALV (628-8258) • Email: usa@aqestia.com